



2023/2024
**NATURE
IN ITS FINEST
FORM.**

2023/2024

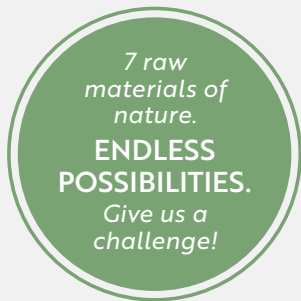
**NATURE
IN ITS FINEST
FORM.**

ON THE SAME PAGE AS NATURE. INDEX OF CONTENTS.

These 132 pages you're holding in your hand are filled with well over 700 perfect solutions from nature. The entire naturessa range is made entirely of fast-growing renewable raw materials. Some of these are unused residual materials from agriculture that would otherwise be discarded or go to waste; others are based on rapidly renewable raw materials derived from plants, such as the incredibly fast-growing bamboo. The raw materials used are 100 percent biodegradable and climate-friendly. All products developed from them are absolutely plastic-free, conserve finite fossil resources, feature impressive design quality and

offer excellent functionality. Moreover, since 2021, our entire product range is 100% climate neutral. Find out more on page 7.

Our main catalogue gives you an overview of our standard products made from seven raw material groups – all of which are in stock and available immediately. Virtually every requirement is catered to with the natural plates, bowls, dishes, lids, cups, glasses, drinking straws and cutlery. And much more is possible. Ask us if you want nature in a different shape!



PALM LEAF



SUGAR CANE



PLA



CONTENT

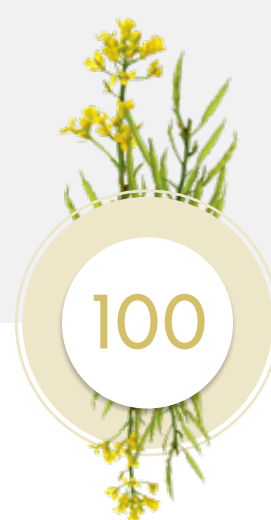
The naturessse promise _____	06	Disposal – a good question _____	106
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CPLA

CELLULOSE/WOOD

BAMBOO

MATER-BI





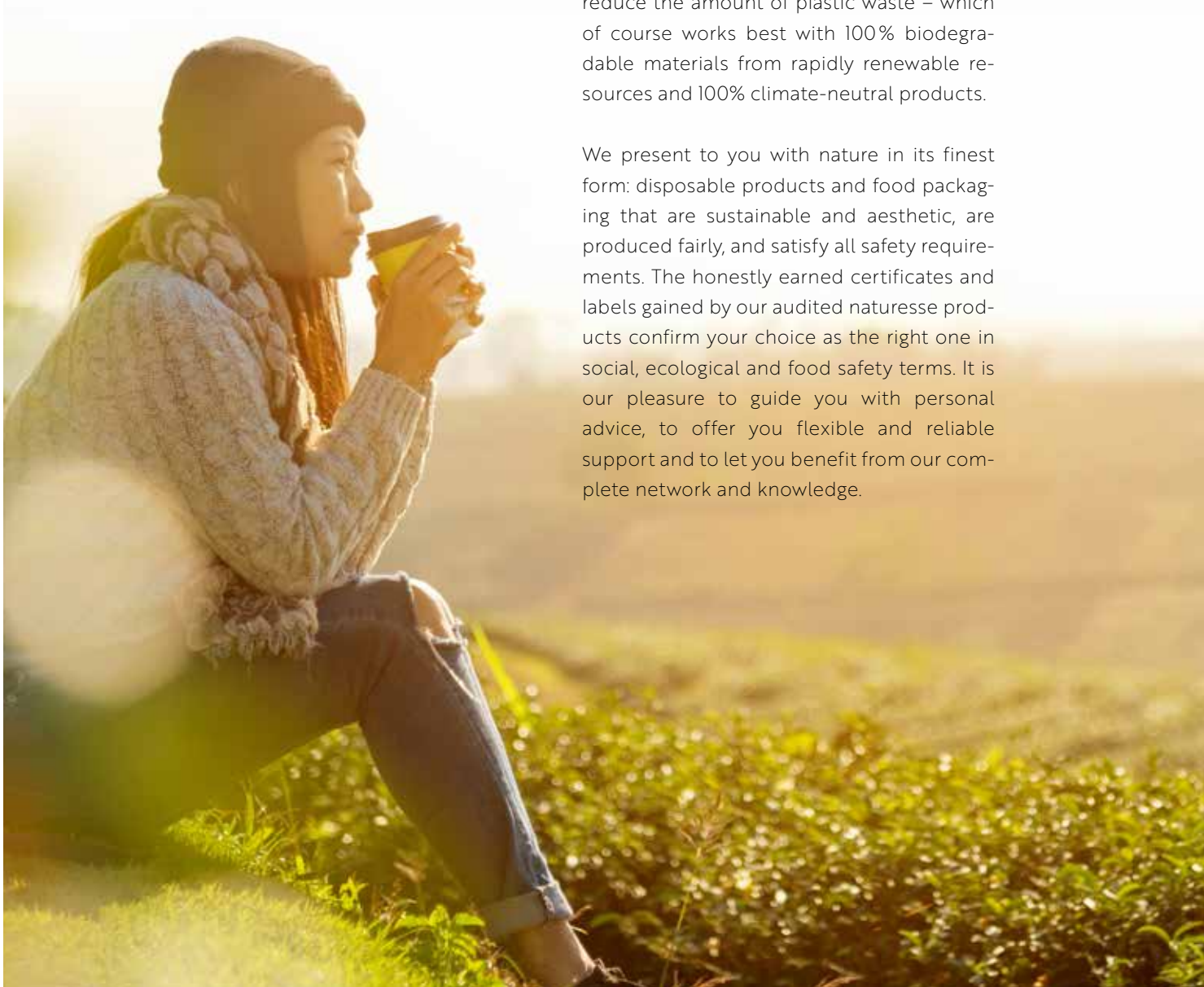
THE NATURESSE PROMISE

«Nature in its finest form» – a promise that could not be more clear. It emphasises aesthetics as well as respect for nature, and it makes it clear that nature provides us with the perfect solutions for our every need.

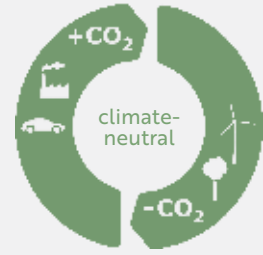
naturesse is the future. And has been since 2003. We've had the answers to the plastic ban on individual product groups, which came into force in the EU in 2021, for nearly

20 years now. With a complete, comprehensive range of well over 700 permanently available products made from renewable raw materials, plus a wealth of bespoke customer solutions, naturesse is ready for a sustainable world. A world in which alternatives to petroleum and conventional plastics, as well as use of natural concepts, are gaining in importance. Ultimately, the aim is to conserve the earth's finite resources and reduce the amount of plastic waste – which of course works best with 100% biodegradable materials from rapidly renewable resources and 100% climate-neutral products.

We present to you with nature in its finest form: disposable products and food packaging that are sustainable and aesthetic, are produced fairly, and satisfy all safety requirements. The honestly earned certificates and labels gained by our audited naturesse products confirm your choice as the right one in social, ecological and food safety terms. It is our pleasure to guide you with personal advice, to offer you flexible and reliable support and to let you benefit from our complete network and knowledge.



FULL HOUSE! NATURESSE PACKAGING IS NOW CLIMATE-NEUTRAL



We have always been 100% natural. And 100% reduced-plastic or plastic-free, too. A while ago we also became 100% biodegradable. And now we have achieved the final 100%: all packaging, cutlery – in short all naturessé products – are now completely climate-neutral. We fully offset all relevant emissions of greenhouse gases, such as CO₂, so that you can serve your food and drink in 100% climate neutral products.

Climate neutrality means that the carbon footprint of naturessé products – from the cultivation of the raw materials to production to delivery – is calculated on the basis of

internationally recognised standards and offset by supporting certified climate-protection projects.

In addition to prevention and reduction, this offsetting of CO₂ emissions is an important step towards comprehensive climate protection and enables us to make an active contribution to the achievement of the UN Sustainable Development Goals. Our efforts are certified through the ClimatePartner «carbon neutral» label. You can see how much CO₂ we have compensated, the label, and information about the projects we are supporting at any time at ClimatePartner.

How do we make our packaging climate-neutral?



01

Fully calculate CO₂ emissions



02

Reduce CO₂ emissions



03

Fully compensate CO₂ emissions



04

Confirmed climate neutrality through recognised label and certificate

You can find the climate-protection projects, information on CO₂ compensation and the certificate [here](#).



NATURESSE SUPPORTS CLIMATE-PROTECTION PROJECTS IN INDIA



Climate-friendly rice cultivation in Madhya Pradesh, India



Reforestation of degraded forests in Bagepalli, India

BOWL DEEP, PALM LEAF

Item no. 10759, page 19

PLATE SQUARE, PALM LEAF

Item no. 5040, page 20

DIP-DISH, PALM LEAF

Item no. 18852, page 22

DIP-DISH, KRAFT

Item no. 21611, page 77

FOOD CONTAINER DELI, PLA

Item no. 16404, page 58

BOWL NATURAL, BIO-LAMINATED, SUGAR CANE WITH LID PLA

Item no. 20982/17491, page 44

PLATE LUXA, SUGAR CANE

Item no. 21267, page 35

DOMED LID, CPLA
Item no. 19073, page 66

FOOD BOX WITH LID, BAMBOO
Item no. 19607/19608, page 95

**BOWL AND DIP
RECTANGULAR, KRAFT**
Item no. 22142/22869, page 87





CUTLERY PAPER
*Item no. 22037/22038,
page 72*

**DIP-DISH LUXA,
SUGAR CANE**
Item no. 21261, page 35

OVERVIEWS FOR QUICK RESULTS

Our overviews and symbols are there to guide you. They help you to find what you need quickly. With the right raw material for the right application. With the right product for your needs. With the perfect lid, the appropriate certificate and ideal properties for your desired purpose.










THE RIGHT RAW MATERIAL FOR YOUR APPLICATIONS

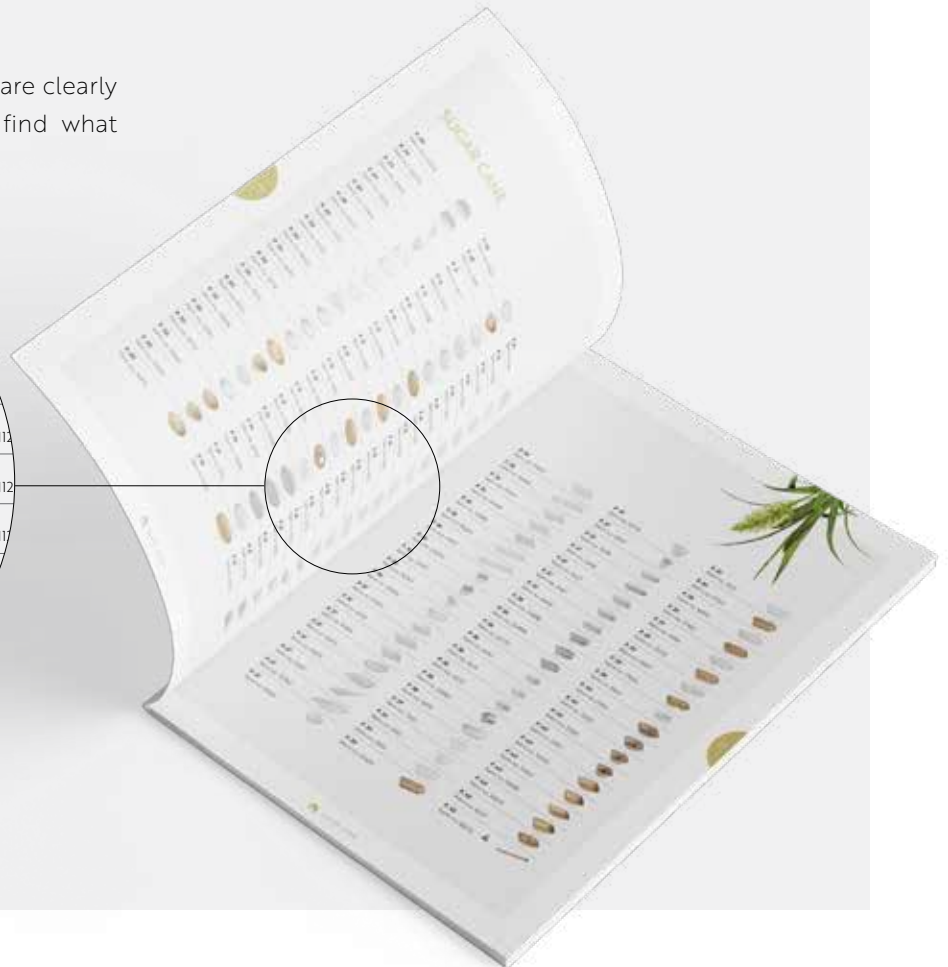
	 MIN	 MAX			Greasy application	Liquid application
PALM LEAF	-25	+220	✓	✓	✓	✓
SUGAR CANE	-25	+200	✓ WITH PAN LINER	✓	✓	✓
SUGAR CANE BIO-LAMINATED	-25	+200	✓	✓	✓	✓
PLA	-18	+40	✗	✗	✓	✓
CPLA	-18	+85	✗	✗	✓	✓
CELLULOSE	-25	+85	✗	✓	✓	✓
WOOD	-18	+70	✗	✗	✓	✓
BAMBOO	-25	+85	✗	✓	✓	✓
MATER-BI	-18	+40	✗	✗	✗	✗



A QUICK PRODUCT OVERVIEW

Starting on page 116, all of our products are clearly listed so you can quickly and easily find what you're looking for.

	no. 14172		
	P. 31		
	Item no. 3438		
	P. 31		P. 31
	Item no. 5015		Item no. 10761
	P. 31		P. 34
	Item no. N151		Item no. 3438
	P. 31		P. 35
	Item no. 5016		Item no. N151
	P. 31		P. 35
	Item no. N152		Item no. N152
	P. 31		P. 35
	Item no. 5017		Item no. N157
	P. 31		P. 35
	Item no. N157		Item no. 10761
	P. 31		P. 35
	Item no. 10761		Item no. 16366
	P. 31		
	Item no. 16366		



THE RIGHT LID FOR EVERY APPLICATION

As a result of a development process over many years, all our lids for food trays are extremely functional, close perfectly, can be stacked and fit our wide assortment of square and round trays. For the **ready-meal delivery service**, the lids were fitted

with reinforced closing mechanisms so that meals containing liquids such as soups or sauces can be transported without any worries. Please note the types 1–4, which are also labelled as such in the catalogue.



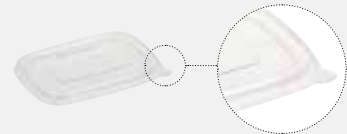
COLD APPLICATIONS MADE OF PLA

Application: -18 to +40 degrees

Colour: transparent

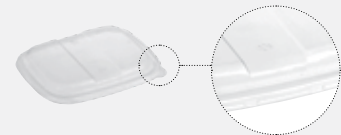
TYPE 1

PLA lid, transport-friendly
with notch



TYPE 2

PLA lid, transport-friendly
with notch and recess for wrapper



COLD AND HOT APPLICATIONS, MADE OF SUGAR CANE

Application: -25 to +200 degrees

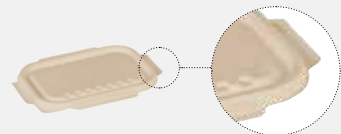
Properties: microwave-safe, insulated

Colour: white or natural



TYPE 3

Sugar cane lid, transport-friendly
with patented napac wing locking system



COLD AND HOT APPLICATIONS, MADE OF KRAFT

Application: -25 to +85 degrees

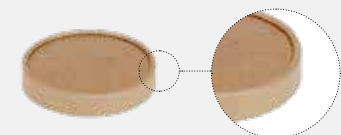
Properties: microwave-safe, insulated

Colour: brown



TYPE 4

Kraft lid, transport-friendly
with SnapOn lid and steam vent



OUR CERTIFICATIONS

Some products and product groups are specially certified; this is indicated by the various symbols. The certificates are explained on page 109.



EN13432

Biodegradable to DIN EN 13432



Certified food-safe



Fair working conditions



From sustainable forestry



Dishwasher-safe to DIN EN 12875



Climate neutral Packaging
ClimatePartner.com/14268-2004-1003



OTHER PROPERTIES

If trays are sealable or items imprintable, this is indicated by the relevant symbol.



Sealable



Customized print

O-LAMINATED

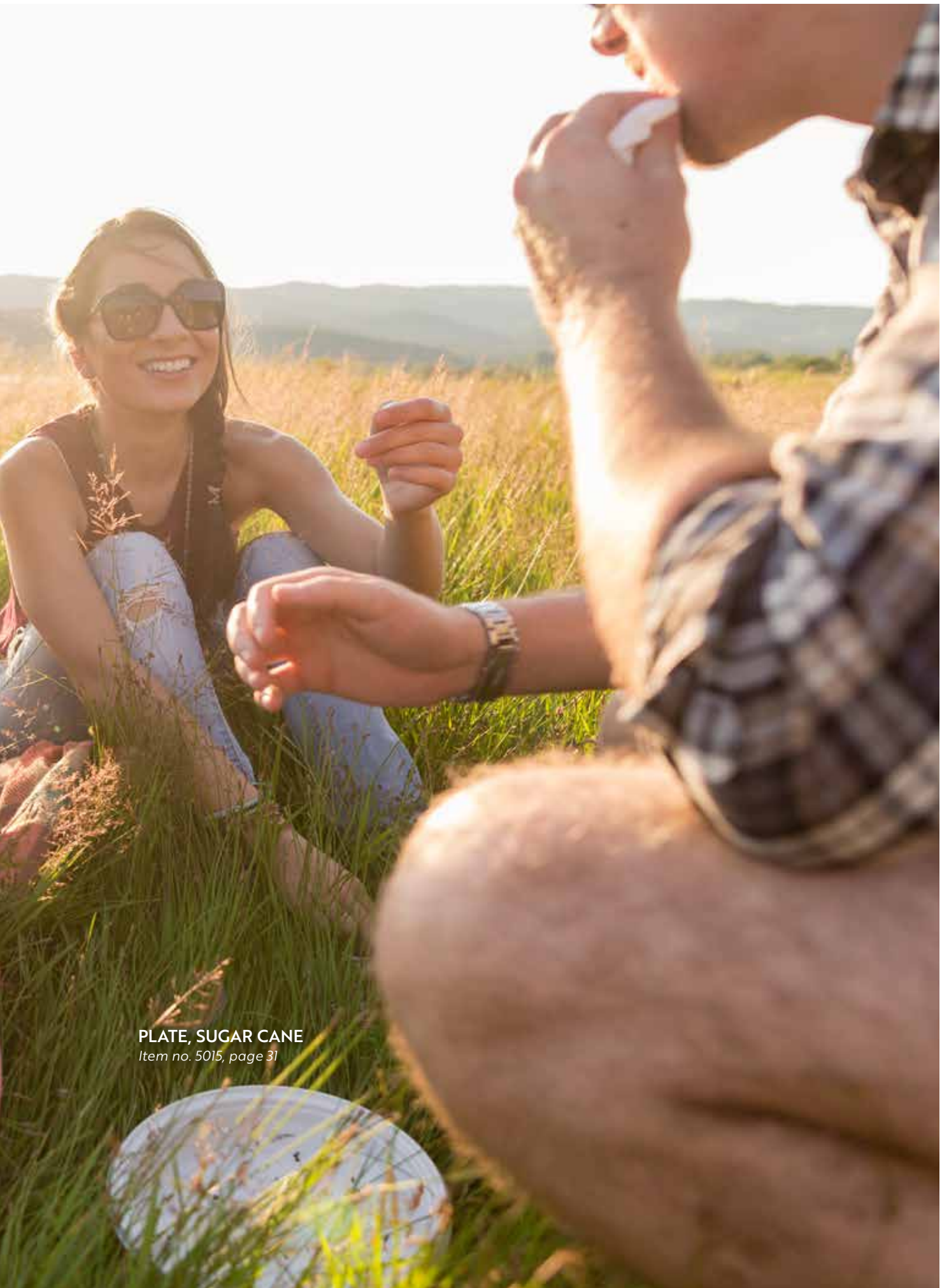
600 ml 1-part 500
900 ml 1-part 500
1180 ml 2-part





DRINKING CUP, PLA
Item no. 24434, page 53

FORK REUSABLE, CPLA
Item no. 23133, page 65



PLATE, SUGAR CANE
Item no. 5015, page 31

A close-up photograph of several palm fronds, likely from a coconut palm, covered in numerous clear water droplets. The fronds are arranged diagonally from the top-left to the bottom-right. The lighting is soft, highlighting the texture of the leaves and the glistening surface of the water droplets. The overall color palette is a range of greens, from deep forest green to bright, vibrant green.

P A L M L E A F



WHEN A PALM TREE DELIVERS THE PLATES

Only when the leaves of the betel palm die and fall to the ground do we gather them up and shape them into natural disposable tableware. Our naturessa palm leaf products are processed at source – a sensible choice both for the environment and for us humans. This means that your tableware is environmentally friendly, fairly produced and 100 percent biodegradable.

Palm leaf
A GIFT FROM NATURE



01

*Raw material
betel palm*



02

*Dried palm
leaf sheath*



03

Finished product

The green leaves of the betel palm grow at heights of up to 25 metres above the ground. Once they lose their natural moisture and dry out almost completely, they **fall to the ground on their own** and can then be processed further. Any overexploitation is prevented in a natural way, because the green leaves still contain too much moisture and would quickly develop mould. Instead of leaving the fallen leaves to wither and rot on the ground, they are now shaped into superb disposable tableware.

Palm leaf products are ovenproof, food-safe and grease- and heat-resistant – all **without any additional coatings or the need for any additives**. The disposable tableware produced in this way remains 100 percent biodegradable. The particularly elegant style is also the work of nature: since each palm leaf has its

own uniquely elegant pattern of veins, any product made from it, is a uniquely stylish one-of-a-kind item.

The betel palm is grown in mixed culture, which preserves the soils. The natural palm leaf production in a small village in south-west India is carried out under **audited, fair conditions** and meets high social standards (certified to SA 8000). With the processing taking place locally, the inhabitants of an entire region can use their own resources to build up a lasting livelihood for themselves. Our palm leaf products are also certified according to **DIN EN 13432**.



BOWL ROUND

- Item no. 5035** Ø 18.0×3.5cm 350ml 100 pcs.
Item no. 5036 Ø 20.0×3.5cm 400ml 100 pcs.

Item no. 5035



Item no. 23797
page 65



Item no. 14645

BOWL TRIGON

- Item no. 14645** 18.0×17.0×5.5cm 300ml 100 pcs.
Item no. 12172 21.1×20.2×6.6cm 600ml 100 pcs.

BOWL DEEP

- Item no. 15190** Ø 15.5×5.0cm 400ml with rim 100 pcs.
Item no. 10759 Ø 14.2×6.0cm 500ml with rim 100 pcs.
Item no. 19441 Ø 16.0×5.0cm 650ml without rim 100 pcs.



Item no. 15190



Item no. 19441



Item no. N279

Item no. N140

BOWL KHEOPS

- Item no. N140** 16.0×16.0×4.5cm 450ml 100 pcs.

Lid PLA

- Item no. N279** transparent 400 pcs.

DISH BOAT

- Item no. N731** 22.0×13.5×4.0cm 400ml 100 pcs.



DISH TRAY

Item no. 10066 18.0×8.5×4.5cm 260ml 300 pcs.



DISH OVAL

Item no. 5284 22.0×12.5×6.0cm 740ml 100 pcs.

PLATE SQUARE

Item no. 15341 16.0×16.0×1.5cm without rim 200 pcs.
Item no. 15598 20.0×20.0×1.5cm without rim 200 pcs.
Item no. 5030 17.0×17.0×2.5cm with rim 100 pcs.
Item no. 5040 24.0×24.0×3.0cm with rim 100 pcs.



Item no. 5030



Item no. 15341

Item no. 3392



Item no. 3391

PLATE CUADRA

Item no. 3392 18.0×18.0×2.5cm square 100 pcs.
Item no. 3391 17.0×12.0×2.5cm rectangular 200 pcs.
Item no. 3394 25.0×16.0×2.5cm rectangular 100 pcs.

PLATE TRAY

Item no. N745 19.0×9.0×2.0cm 200 pcs.
Item no. N744 17.0×14.0×2.5cm 200 pcs.



Item no. N744

PLATE RECTANGULAR

Item no. 19471	16.0×13.0×3.0 cm	with rim	100 pcs.
Item no. 19014	24.0×16.0×1.5 cm	without rim	100 pcs.
Item no. 5034	24.0×16.0×2.5 cm	with rim	100 pcs.

Item no. 19471



Item no. 19014



Item no. 5034



PLATE ELEGANCE

Item no. 20814	Ø 23.0×3.8 cm	100 pcs.
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Item no. 5039



Item no. 15340

PLATE ROUND

Item no. 15340	Ø 17.0×1.5 cm	without rim	200 pcs.
Item no. 5031	Ø 18.0×2.5 cm	with rim	100 pcs.
Item no. 5033	Ø 20.0×2.5 cm	with rim	100 pcs.
Item no. 5037	Ø 22.0×3.0 cm	with rim	100 pcs.
Item no. 5039	Ø 24.0×3.0 cm	with rim	100 pcs.
Item no. 5041	Ø 26.0×3.0 cm	with rim	100 pcs.
Item no. N141	Ø 30.0×3.0 cm	with rim	100 pcs.

PLATE HEXAGONAL

Item no. 5038 24.0×2.5cm 100 pcs.



Item no. 18853



EYE LEAF

Item no. 18852	11.0×6.0×1.0 cm	1-part	400 pcs.
Item no. 18853	23.0×12.0×2.3 cm	1-part	200 pcs.
Item no. 18854	28.0×15.0×3.0 cm	1-part	100 pcs.
Item no. 18855	28.0×15.0×3.0 cm	2-part	100 pcs.

Item no. 18855

DIP-DISH

Item no. N732	Ø 6.0×2.0 cm	20 ml	without rim	400 pcs.
Item no. 15022	Ø 9.5×2.5 cm	60 ml	without rim	400 pcs.
Item no. 5029	Ø 12.0×2.5 cm	150 ml	with rim	200 pcs.
Item no. 18852	11.0×6.0×1.0 cm	25 ml	without rim	400 pcs.
Item no. 10758	11.5×6.0×2.0 cm	40 ml	without rim	600 pcs.
Item no. 3583	7.0×7.0×2.5 cm	50 ml	with rim	600 pcs.
Item no. 3584	12.0×7.0×2.5 cm	90 ml	with rim	400 pcs.

Item no. 10758



Item no. 18852



Item no. 3583



Item no. 3584



Item no. N732



TRIANGLE

Item no.12173 24.5×15.0×1.8 cm 100 pcs.

PLATTER LONG

Item no. N729 41.0×8.5×2.8cm 100 pcs.



PLATTE GN ½

Item no. 19472 32.5×26.5×2.0cm 100 pcs.

PLATTER

Item no. N135 30.0×20.0×2.5cm small 100 pcs.
Item no. N136 34.5×23.5×2.5cm medium 100 pcs.
Item no. N137 41.5×27.5×2.5cm large 100 pcs.



For the
matching
TRANSPORT
BOX,
see page 82

Item no. N135



PLATTER LARGE

Item no. 4747 48.0×24.0×4.0cm 50 pcs.

WHOLE PALM LEAF

Item no. 5045 approx. 50.0×30.0cm 25 pcs.

The palm leaf as a whole can vary in size and shape. The illustration shows an example.



[Read more about the impressive palm-leaf production process.](#)

BOWL TRIGON, PALM LEAF
Item no. 12172, page 19



PLATTER, PALM LEAF
Item no. N135, page 23



EYE LEAF DIP-DISH, PALM LEAF
Item no. 18852, page 22





PLATE SQUARE, PALM LEAF

Item no. 5040, page 20

EYE LEAF 2-PART, PALM LEAF

Item no. 18855, page 22

A close-up photograph of several green sugar cane stalks. The stalks are arranged diagonally, showing their segmented structure and the nodes where they are cut. The color is a vibrant green, and the texture of the bark is visible. The text "SUGAR CANE" is overlaid in the center in a white, sans-serif font.

SUGAR CANE



KEEPING THE ENVIRONMENT SWEET

Many people have a sweet tooth, and so does the environment. When sugar is obtained from sugar cane, a valuable biomass is created that usually goes to waste. This we now use to create the disposable tableware of the future: 100 percent natural, 100 percent biodegradable and environmentally friendly.

Sugar cane SWEET INNOVATION



01

*Raw material
sugar cane straw*



02

*Extracted
plant fibres*



03

Finished product

Our appetite for sweet things is now also compatible with nature: the sugar cane juicing process produces large quantities of fibres – a **residual material that has previously remained unused**. And yet this biomass is extremely valuable for the production of natural disposable tableware and packaging. Sugar cane fibres can be used to make stylish products with outstanding properties: tableware made from sugar cane is **lightweight** but still very **robust**. At the same time it is **water resistant**, suitable for cold and hot foods and can be used in microwave, oven and freezer. With a bio-lamination

that creates a stronger grease and water barrier, the sugar-cane bowls become sealable and can be closed not only with lids but also with a peelable film in nature quality. This **sustainable full solution** expands the range of applications for sugar cane to the take-away sector, for instance. Production of the 100 percent biodegradable sugar cane range takes place close to the source of the raw materials, which protects the environment additionally by keeping transportation routes to a minimum. Our wide range of sugar cane products is available in light brown and white.

DOMED LID FOR CARDBOARD AND SUGAR CANE CUPS

Item no. 20518 white Ø 8.0cm 1000 pcs.
suitable for all cups with Ø 8.0cm

Item no. 20519 white Ø 9.0cm 1000 pcs.
suitable for all cups with Ø 9.0cm



Item no. 23732
page 74



CUP

Item no. 10157 white Ø 8.0cm 260 ml/10.4oz 1000 pcs.

Domed lid sugar cane

Item no. 20518 white suitable for all cups with Ø 8.0cm 1000 pcs.

Item no. 10137



SOUP CUP

Item no. 10136 white Ø 11.0×8.5cm 425ml 500 pcs.

Lid sugar cane

Item no. 10137 white for item no. 10136 500 pcs.

Item no. 10136



Item no. 23799
page 65

BOWL TRIGON

Item no. 13564 white 17.2×17.1×5.3cm 300ml 500 pcs.

Item no. N461 white 21.1×20.4×6.6cm 600ml 200 pcs.

Item no. 13564

BOWL KARO

Item no. N202	white	16.6×16.0×4.5 cm	450 ml	500 pcs.
Item no. N323	white	20.0×20.0×5.5 cm	850 ml	500 pcs.



Lid PLA

Item no. N279	transparent	for item no. N202		400 pcs.
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Item no. N462



PLATE TRIGON

Item no. N462	white	26.8×25.7×1.0 cm	200 pcs.	with glass holder
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BOWL ROUND

Item no. 3435	white	Ø 14.0×4.0 cm	200 ml	with rim	500 pcs.
Item no. 5018	white	Ø 16.0×3.0 cm	300 ml	with rim	500 pcs.
Item no. 5254	white	Ø 18.0×4.0 cm	400 ml	with rim	500 pcs.
Item no. N154	natural	Ø 18.0×4.0 cm	400 ml	with rim	500 pcs.
Item no. 15548	natural	Ø 15.1×6.0 cm	600 ml	without rim	300 pcs.
Item no. N394	white	Ø 15.5×5.5 cm	500 ml	without rim	500 pcs.
Item no. 12701	white	Ø 19.5×4.0 cm	680 ml	without rim	500 pcs.
Item no. 15549	natural	Ø 19.5×5.2 cm	900 ml	without rim	620 pcs.
Item no. 15550	natural	Ø 19.5×6.5 cm	1200 ml	without rim	520 pcs.
Item no. 14970	natural	Ø 21.0×4.5 cm	600 ml	without rim	500 pcs.
Item no. 15441	white	Ø 21.0×6.0 cm	900 ml	without rim	250 pcs.
Item no. 14971	natural	Ø 21.0×6.0 cm	900 ml	without rim	250 pcs.

Item no. 12701



Item no. 15548

Item no. 17491



Lid PLA with anti-fog

Item no. 17491	transparent	for item no. 15548		500 pcs.
Item no. 15543	transparent	for item no. 15549/15550		240 pcs.
Item no. 13343	transparent	for item no. 14970/14971/15441		240 pcs.
Item no. 15370	transparent	for item no. 14970/14971/15441		250 pcs.

Lid sugar cane

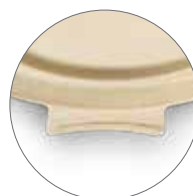
Item no. 22505	natural	Type 03 for item no. 15548		300 pcs.
Item no. 21115	natural	Type 03 for item no. 15549/15550		400 pcs.
Item no. 22506	natural	Type 03 for item no. 14970/14971		300 pcs.

Item no. N154



Item no. 21115

Lid with patented napac wing locking system





Item no. 14172



Item no. 14171

PLATE ELEGANCE

- Item no. 14171** Ø 23.0×3.8cm deep 500 pcs.
Item no. 14172 Ø 27.0×1.9cm flat 500 pcs.

PLATE ROUND

- | | | | | |
|-----------------------|---------|--------------|-------------------------------------|----------|
| Item no. 3438 | white | Ø 15.5×1.5cm | 1-part | 500 pcs. |
| Item no. 5015 | white | Ø 18.0×1.6cm | 1-part | 500 pcs. |
| Item no. N151 | natural | Ø 18.0×1.6cm | 1-part | 500 pcs. |
| Item no. 5016 | white | Ø 23.0×2.0cm | 1-part | 500 pcs. |
| Item no. N152 | natural | Ø 23.0×2.0cm | 1-part | 500 pcs. |
| Item no. 5017 | white | Ø 26.0×2.2cm | 1-part | 500 pcs. |
| Item no. N157 | natural | Ø 26.0×2.3cm | 1-part | 500 pcs. |
| Item no. 10761 | white | Ø 26.0×2.5cm | 2-part | 500 pcs. |
| Item no. 16366 | natural | Ø 26.0×1.9cm | with dip compartment and cup holder | 420 pcs. |

Item no. 24434
page 53



Item no. 16366



Item no. N152

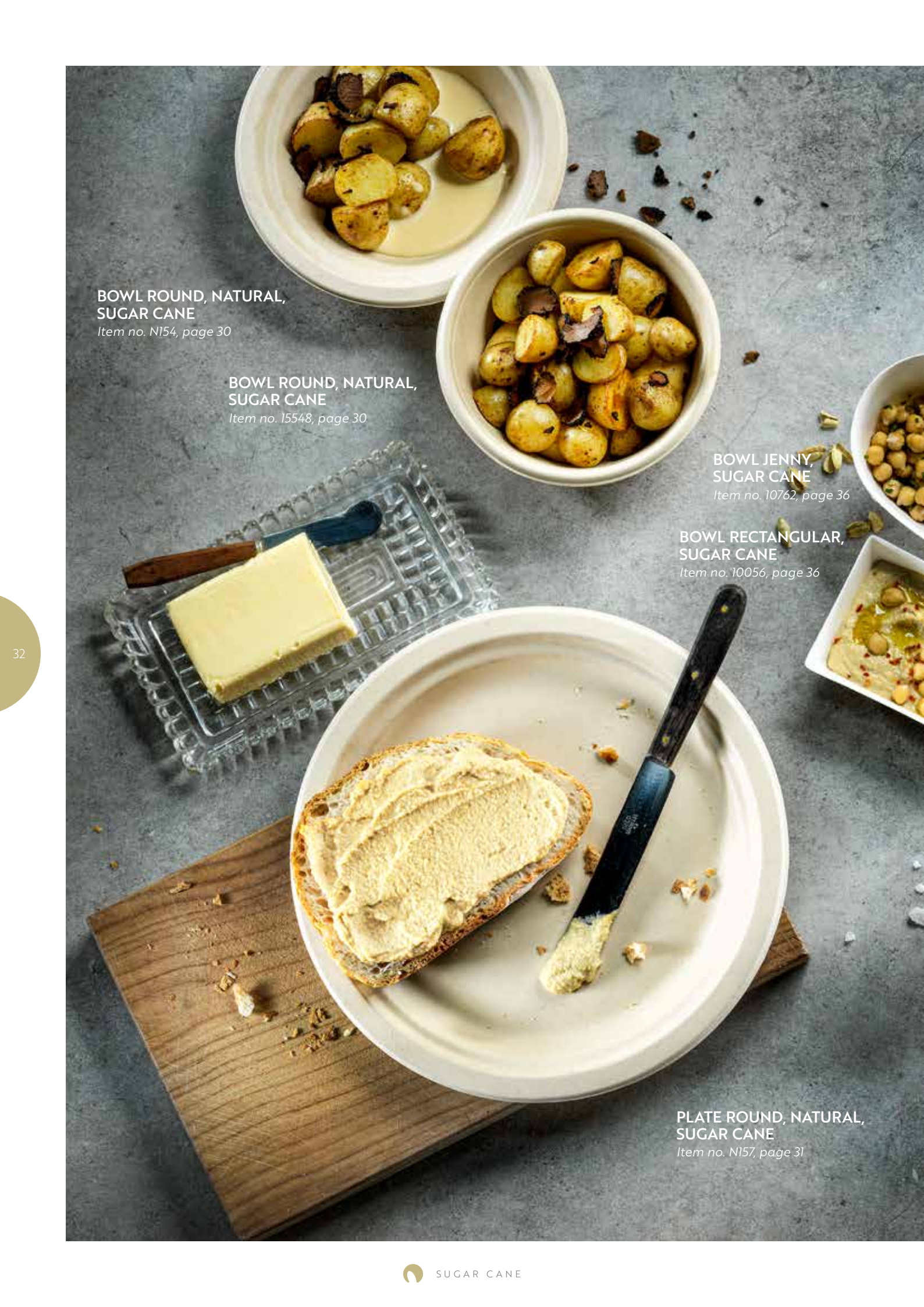


Item no. 5016



PIZZA PLATE

- Item no. 10485** white Ø 32.5×0.5cm 200 pcs.



**BOWL ROUND, NATURAL,
SUGAR CANE**

Item no. N154, page 30

**BOWL ROUND, NATURAL,
SUGAR CANE**

Item no. 15548, page 30

**BOWL JENNY,
SUGAR CANE**

Item no. 10762, page 36

**BOWL RECTANGULAR,
SUGAR CANE**

Item no. 10056, page 36

**PLATE ROUND, NATURAL,
SUGAR CANE**

Item no. N157, page 31

PLATE KARO, SUGAR CANE

Item no. N128, page 35



**PLATE ELEGANCE,
SUGAR CANE**

Item no. 14172, page 31

Item no. 20726

Item no. 21096

Item no. 20725

PLATTER

Item no. 21096	white	Ø 34.0×23.5cm	200 pcs.
Item no. 20725	white	Ø 43.0×28.0cm	200 pcs.
Item no. 20726	white	Ø 55.0×32.0cm	200 pcs.

For the
matching
TRANSPORT
BOX,
see page 82



Item no. 22866

PLATE OVAL

Item no. 5203	white	26.0×19.5×2.0cm	1-part	500 pcs.
Item no. N153	natural	26.0×19.5×2.0cm	1-part	500 pcs.
Item no. 5104	white	30.0×21.0×2.0cm	2-part	500 pcs.
Item no. 12502	white	23.0×16.0×2.0cm	1-part	500 pcs.

Item no. 5104



Item no. N153



Item no. 3506

Item no. 3501

Item no. 5140

PLATE TRAY

Item no. 3501	white	13.6×13.6×2.2cm	square	1000 pcs.
Item no. 3506	white	18.0×9.0×1.7cm	rectangular	1000 pcs.
Item no. 3502	white	18.0×13.6×2.2cm	rectangular	1000 pcs.
Item no. 5140	white	20.0×15.2×1.6cm	rectangular	500 pcs.
Item no. 3505	white	22.5×13.6×2.2cm	rectangular	1000 pcs.

PLATE KARO

Item no. N127	white	16.0×16.0×1.5cm	square	500 pcs.
Item no. N128	white	20.0×20.0×1.5cm	square	500 pcs.
Item no. N129	white	26.0×26.0×1.8cm	square	500 pcs.
Item no. N130	white	26.0×13.0×1.5cm	rectangular	500 pcs.

Item no. N128



Item no. N133

PLATE WAVE

Item no. N132	white	8.0×8.0×0.9cm	500 pcs.
Item no. N133	white	15.0×15.0×0.9cm	500 pcs.

LUXA BY NATURESSE

Item no. 21261	white	14.1×7.2×1.5cm/2.0cm	dip-dish	500 pcs.
Item no. 21263	white	16.0×8.1×1.6cm/2.3cm	dip-dish	500 pcs.
Item no. 21264	white	16.9×12.3×4.0cm	340ml bowl	500 pcs.
Item no. 21265	white	20.2×14.6×4.5cm	600ml bowl	500 pcs.
Item no. 21266	white	24.2×19.5×19.0cm/2.5cm	plate flat	500 pcs.
Item no. 21267	white	27.7×22.4×2.2cm/2.9cm	plate flat	500 pcs.

Item no. 21261



Item no. 21265



Item no. 21267



PLATE DEDRA

Item no. N463	white	22.4×22.4×1.0 cm	1-part	350 pcs.
Item no. N464	white	26.0×11.0×1.2 cm	3-part	450 pcs.



Item no. N464

Item no. N463

Item no. N467



Item no. N468

The Komodo line is not available in all countries.

PLATE KOMODO

Item no. N465	white	9.0×9.0×1.5 cm	square	1600 pcs.
Item no. N468	white	18.0×18.0×1.5 cm	square	400 pcs.
Item no. 13099	white	22.0×22.0×1.5 cm	square	500 pcs.
Item no. N466	white	18.0×9.0×1.5 cm	rectangular	800 pcs.
Item no. N467	white	27.0×9.0×1.5 cm	rectangular	400 pcs.

PYRAMID BY NATURESSE

Item no. 20370	white	5.0×5.0×4.5 cm	60 ml	500 pcs.
Item no. 20371	white	7.2×7.2×7.2 cm	220 ml	500 pcs.

Lid PLA

Item no. 20271	transparent	for item no. 20371	400 pcs.
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Item no. 20271



Item no. 20271



Item no. 20371

Item no. 20370

DESSERT BOWL

Item no. 10762	white	12.0×9.0×8.0 cm	150 ml	400 pcs.
Item no. 10056	white	12.0×8.0×4.5 cm	300 ml	600 pcs.



Item no. 10056

Item no. 10762



Item no. N132



Item no. N465



Item no. 15356



Item no. 15355



Item no. 15357



Item no. 15354



Item no. 10763

DIP-DISH

Item no. 15356	white	6.5×6.5×1.2cm	plate	2400 pcs.
Item no. N132	white	8.0×8.0×0.9cm	wave	500 pcs.
Item no. N465	white	9.0×9.0×1.5cm	komodo	1600 pcs.
Item no. 15355	white	8.0×5.4×1.0–2.7cm	oval	2400 pcs.
Item no. 15354	white	9.5×6.0×1.2cm	leaf	2400 pcs.
Item no. 15357	white	10.5×5.2×0.5–2.0cm	drop	2400 pcs.
Item no. 10763	white	12.8×6.5×1.7cm	swing	600 pcs.

DIP-DISH

Item no. 15546	white	∅ 6.2×1.8cm	30 ml	1800 pcs.
Item no. 10135	white	∅ 6.2×3.0 cm	60 ml	2000 pcs.
Item no. 15547	white	∅ 6.2×5.7 cm	100 ml	1200 pcs.

Lid PLA

Item no. 15303	transparent	Type 01 for item no. 10135/15546/15547	2000 pcs.
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Item no. 15303



Item no. 15547



Item no. 15546



Item no. 10135

FOOD BOX WITH HINGED LID

Item no. 3479	white	18.5×14.0×7.4 cm	600 ml	1-part	250 pcs.
Item no. 3448	white	23.5×14.0×6.7 cm	800 ml	1-part	250 pcs.
Item no. 3463	white	23.5×19.5×7.5 cm	1200 ml	1-part	250 pcs.
Item no. 3467	white	23.5×19.5×7.5 cm	320/420 ml	2-part	250 pcs.
Item no. 3468	white	23.5×19.5×7.5 cm	130/130/400 ml	3-part	250 pcs.



Item no. 3468

Item no. 3467



BOWL WITH HINGED LID

Item no. 20898	white	Type 03	23.0×15.3×5.7 cm	450 ml/450 ml	2-part	180 pcs.
Item no. 20899	white	Type 03	24.7×21.0×5.7 cm	450 ml/900 ml	2-part	180 pcs.
Item no. 23727	white	Type 03	24.7×21.0×5.7 cm	1600 ml	1-part	180 pcs.

WING
LOCK
makes packaging
transport-
friendly

Item no. 20899

Item no. 20898

Item no. 23727

BURGER BOX WITH HINGED LID

Item no. 3470	white	12.0×12.0×6.8 cm	500 pcs.
Item no. 3474	white	13.5×13.5×7.8 cm	500 pcs.
Item no. 13275	white	15.0×15.0×8.0 cm	500 pcs.
Item no. 20283	white	17.6×17.6×13.0 cm	250 pcs.

Item no. 20283

Item no. 3470

BOWL OVAL

Item no. 5019	white	18.0×11.0×4.3 cm	320 ml	500 pcs.
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BOWL SQUARE

Item no. 3452	white	13.0×13.0×4.2 cm	240 ml	500 pcs.
Item no. 3453	white	13.0×13.0×5.9 cm	350 ml	500 pcs.

Lid sugar cane

Item no. 3455	white	Type 03 for item no. 3452/3453	500 pcs.
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MENU TRAY RECTANGULAR

Item no. 3456	white	20.5×13.0×4.5 cm	500 ml	1-part	500 pcs.
Item no. 12400	natural	20.5×13.0×4.5 cm	500 ml	1-part	500 pcs.
Item no. 3457	white	20.5×13.0×5.6 cm	650 ml	1-part	500 pcs.
Item no. 17022	natural	20.5×13.0×5.6 cm	650 ml	1-part	500 pcs.
Item no. N395	white	22.9×15.3×5.0 cm	850 ml	1-part	250 pcs.
Item no. 12402	natural	22.9×15.3×5.0 cm	850 ml	1-part	250 pcs.
Item no. N396	white	22.9×15.3×5.7 cm	1000 ml	1-part	250 pcs.
Item no. 17023	natural	22.9×15.3×5.7 cm	1000 ml	1-part	250 pcs.
Item no. N397	white	22.9×15.3×5.7 cm	420/250 ml	2-part	250 pcs.
Item no. 17024	natural	22.9×15.3×5.7 cm	420/250 ml	2-part	250 pcs.
Item no. 5364	white	24.0×15.4×4.0 cm	440/240 ml	2-part, incl. lid	200 pcs.

Lid PLA with anti-fog

Item no. 12049	transparent	Type 01 for item no. 3456/3457/12400/17022	520 pcs.
Item no. 12012	transparent	Type 01 for item no. N395/N396/N397/12402/17023/17024	390 pcs.

Lid sugar cane

Item no. 3462	white	Type 03 for item no. 3456/3457	500 pcs.
Item no. N398	white	Type 03 for item no. N395/N396/N397	250 pcs.
Item no. 12401	natural	Type 03 for item no. 12400/17022	500 pcs.
Item no. 12403	natural	Type 03 for item no. 12402/17023/17024	250 pcs.

Item no. 5364



Item no. 12401



Item no. 17022

Item no. 12012



Item no. N397

Item no. 3462



Item no. 3456

Item no. 14966



Item no. 15361

Item no. 21105



BOWL SQUARE, NATURAL

Item no. 21104	natural	12.0×12.0×3.0 cm	250 ml	900 pcs.
Item no. 21105	natural	12.0×12.0×4.0 cm	300 ml	900 pcs.
Item no. 21106	natural	12.0×12.0×5.5 cm	400 ml	900 pcs.
Item no. 21107	natural	12.0×12.0×6.5 cm	500 ml	900 pcs.
Item no. 14966	natural	17.0×17.0×4.0 cm	500 ml	500 pcs.
Item no. 14967	natural	17.0×17.0×5.5 cm	750 ml	500 pcs.

Item no. 21106



Item no. 21127



Item no. 21104

Lid PLA with anti-fog

Item no. 16823	transparent	Type 02 for item no. 14966/14967	500 pcs.
Item no. 21127	transparent	Type 02 for item no. 21104/21105/21106/21107	300 pcs.

Lid sugar cane

Item no. 15361	natural	Type 03 for item no. 14966/14967	500 pcs.
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BOWL RECTANGULAR, NATURAL

Item no. 14968	natural	19.5×17.0×4.0 cm	600 ml	1-part	500 pcs.
Item no. 14969	natural	19.5×17.0×5.6 cm	900 ml	1-part	500 pcs.
Item no. 16147	natural	19.5×17.0×5.6 cm	400/180 ml	2-part	400 pcs.

Item no. 15360

Lid PLA with anti-fog

Item no. 16821	transparent	Type 02 for item no. 14968/14969/16147	500 pcs.
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Lid sugar cane

Item no. 15360	natural	Type 03 for item no. 14968/14969/16147	500 pcs.
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Item no. 16147

WING LOCK
makes packaging transport-friendly

Stylish protection before first opening –
SELF-ADHESIVE

Item no. 13343
page 30

Item no. 16070
page 97



Item no. 14971
page 30

BANDEROLE

Item no. 16070	Banderole PaperWise	1000 pcs.
	55.0×3.3 cm	



BOWL RECTANGULAR, NATURAL

Item no. 15551	natural	23.0×16.5×3.0 cm	600 ml	300 pcs.
Item no. 15552	natural	23.0×16.5×4.7 cm	950 ml	300 pcs.

Lid PLA with anti-fog

Item no. 15545	transparent	Type 02 for item no. 15551/15552	400 pcs.
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Lid sugar cane

Item no. 17914	natural	Type 03 for item no. 15551/15552	300 pcs.
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BOWL WITH HINGED LID, NATURAL

Item no. 15689	natural	13.0×8.0 cm	550 ml	200 pcs.
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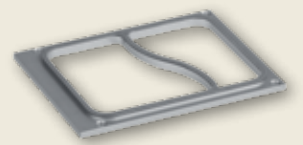
The 100% solution from nature

SIMPLE TO USE, NO LIMITATIONS

Thanks to our 15 years of experience with natural raw materials, **ready meals** can now be served **in a completely sustainable way** and free of plastic: the meal trays, the peelable films and also the matching lids are all made of fast-growing renewable raw materials and are 100% biodegradable.

The naturess ready-meal trays are made of sugar cane fibres and generate around 50% less CO₂ during production than conventional trays (made of part-recycled materials). The **bio-lamination**, which is also naturally biodegradable, protects each tray from water and sauces. In combination with our biodegradable and **peelable sealing films**, or with a lid made of PLA or sugar cane fibres, the natural packaging solution is complete. The wide product range is suitable for every imaginable application and with our easy-to-use sealing machines, ready meals are packed naturally in no time at all.

This sustainable alternative to plastic is ideal for meals with longer holding times, for dressed salads, sauce-based dishes, juicy meals or even for iced desserts. The ready-meal packaging withstands the cold of the freezer as well as the heat of the microwave and oven, and so can also be used for freezing or heating the food. As always, the closure must be removed before reheating.



Natural ready-meal packaging is simplicity itself. Watch now!



01 Menu tray

Trays made of fast-growing renewable resources and with bio-lamination. Can be used without any restrictions for hot, cold, greasy or liquid food.

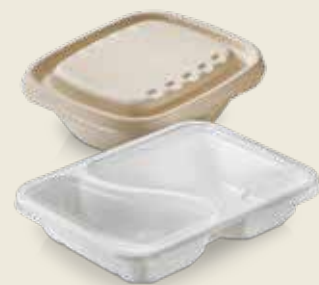
02 Sealing tool

The right tool for every tray.

Made simple

10 CLEAR FACTS – ENDLESS POSSIBILITIES

- ✓ **100% biodegradable** integrated solution
- ✓ Made from **fast-growing renewable raw materials**
- ✓ **Plastic-free** packaging
- ✓ Menu trays made of sugar cane fibres generate **50% less CO₂** than conventional plastic trays
- ✓ Also suitable for sauce-based dishes thanks to **bio-lamination**
- ✓ Can be used for **cold and warm dishes**
- ✓ Freezer, microwave and oven safe
- ✓ **Easy to open** thanks to peelable sealing film
- ✓ Optional closure with lid
- ✓ Wide range for **every possible application**



03 Sealing machine

Efficient and easy-to-operate semi-automatic machines with adjustable sealing temperature and time.

04 Sealing film

Airtight film with easy opening. 100% biodegradable.

05 Lid

Matching lids optionally available for each tray.

SUSHI TRAY, NATURAL, WITH PLA COATING

Item no. 24762	natural	14.3×8.1×1.8cm	600 pcs.
Item no. 24763	natural	18.5×12.8×1.8cm	600 pcs.
Item no. 24764	natural	21.5×8.8×1.8cm	600 pcs.
Item no. 24765	natural	21.6×13.6×1.8cm	600 pcs.

Lid PLA with anti-fog

Height 3.5cm

Item no. 24772	transparent	for item no. 24762	600 pcs.
Item no. 24773	transparent	for item no. 24763	600 pcs.
Item no. 24774	transparent	for item no. 24764	600 pcs.
Item no. 24775	transparent	for item no. 24765	600 pcs.



Item no. 24762



Item no. 24774

Item no. 24764



Item no. 24775

Item no. 24765



Item no. 24773

Item no. 24763

BOWL ROUND, NATURAL, BIO-LAMINATED

Item no. 23679	natural	Ø 15.1×4.5cm	350 ml	300 pcs.
Item no. 20982	natural	Ø 15.1×6.0cm	600 ml	300 pcs.
Item no. 20983	natural	Ø 19.5×5.2cm	900 ml	620 pcs.
Item no. 20984	natural	Ø 19.5×6.5cm	1200 ml	520 pcs.

Lid PLA with anti-fog

Item no. 17491	transparent	for item no. 20982	500 pcs.
Item no. 17590	transparent	Type 01 for item no. 20982	300 pcs.
Item no. 15543	transparent	for item no. 20983/20984	240 pcs.

Lid sugar cane

Item no. 22505	natural	Type 03 for item no. 20982	300 pcs.
Item no. 21115	natural	Type 03 for item no. 20983/20984	400 pcs.

WIDER
range of
applications,
LONGER
holding times



Item no. 21115

Item no. 20983

WING
LOCK
makes packaging
transport-
friendly



Item no. 20984



BOWL SQUARE, NATURAL, BIO-LAMINATED

Item no. 18004	natural	17.0×17.0×4.0cm	500 ml	500 pcs.
Item no. 18005	natural	17.0×17.0×5.5cm	750 ml	500 pcs.

Lid PLA with anti-fog

Item no. 16823	transparent	Type 02 for item no. 18004/18005	500 pcs.
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Lid sugar cane

Item no. 15361	natural	Type 03 for item no. 18004/18005	500 pcs.
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WING LOCK
makes packaging transport-friendly



BOWL RECTANGULAR, NATURAL, BIO-LAMINATED

Item no. 18006	natural	19.5×17.0×4.0 cm	600 ml	1-part	500 pcs.
Item no. 18007	natural	19.5×17.0×5.6 cm	900 ml	1-part	500 pcs.
Item no. 18008	natural	19.5×17.0×5.6 cm	480/180 ml	2-part	400 pcs.

Lid PLA with anti-fog

Item no. 16821	transparent	Type 02 for item no. 18006/18007/18008	500 pcs.
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Lid sugar cane

Item no. 15360	natural	Type 03 for item no. 18006/18007/18008	500 pcs.
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WING LOCK
makes packaging transport-friendly



BOWL RECTANGULAR, NATURAL, BIO-LAMINATED

Item no. 18009	natural	23.0×16.5×3.0cm	600 ml	300 pcs.
Item no. 18010	natural	23.0×16.5×4.7cm	950 ml	300 pcs.

Lid PLA with anti-fog

Item no. 15545	transparent	Type 02	for item no. 18009/18010	400 pcs.
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Lid sugar cane

Item no. 17914	natural	Type 03	for item no. 18009/18010	300 pcs.
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All trays also available
WITHOUT BIO-LAMINATION
page 41



MENU TRAY SQUARE, BIO-LAMINATED

Item no. 12857	white	13.0×13.0×5.9cm	350 ml	500 pcs.
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Lid sugar cane

Item no. 3455	white	Type 03	for item no. 12857	500 pcs.
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MENU TRAY RECTANGULAR, NATURAL, BIO-LAMINATED

Item no. 23675	natural	17.5×12.5×3.5cm	420 ml	300 pcs.
Item no. 23676	natural	17.5×12.5×4.5cm	520 ml	300 pcs.
Item no. 23677	natural	17.5×12.5×5.5cm	620 ml	300 pcs.

Lid sugar cane

Item no. 23678	natural	Type 03	for item no. 23675/23676/23677	300 pcs.
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Item no. 17914

Item no. 23675





MENU TRAY, BIO-LAMINATED

Item no. 12895	white	22.7×17.8×4.3 cm	1050 ml	1-part	250 pcs.
Item no. 22783	natural	22.7×17.8×4.3 cm	1050 ml	1-part	250 pcs.
Item no. 12896	white	22.7×17.8×4.5 cm	550/340 ml	2-part	250 pcs.
Item no. 22784	natural	22.7×17.8×4.5 cm	550/340 ml	2-part	250 pcs.
Item no. 12897	white	22.7×17.8×4.5 cm	400/220/150 ml	3-part	250 pcs.
Item no. 22785	natural	22.7×17.8×4.5 cm	400/220/150 ml	3-part	250 pcs.

Lid PLA with anti-fog

Item no. 13309 transparent for item no. 12895/12896/12897/22783/22784/22785

Lid sugar cane

Item no. 15167	white	Type  for item no. 12895/12896/12897	250 pcs.
Item no. 23374	natural	Type  for item no. 22783/22784/22785	250 pcs.
Item no. 20683	white	Type  for item no. 12895	domed lid 250 pcs.
Item no. 23375	natural	Type  for item no. 22783	domed lid 250 pcs.

WIDER
range of
applications,
LONGER
holding times

Item no. 16327
page 49



Item no. 12895

Item no. 23375



Item no. 22783

WING LOCK
makes packaging
transport-
friendly

Item no. 15167



Item no. 12896

WING LOCK
makes packaging
transport-
friendly

Item no. 13309





Item no. 22785



MENU TRAY RECTANGULAR, BIO-LAMINATED

Item no. 13049	white	20.5×13.0×4.5cm	500ml	1-part	500 pcs.
Item no. 12858	white	20.5×13.0×5.6cm	650ml	1-part	500 pcs.
Item no. 12859	white	22.9×15.3×5.0cm	850ml	1-part	250 pcs.
Item no. 12860	white	22.9×15.3×5.7cm	1000ml	1-part	250 pcs.
Item no. 22494	natural	22.9×15.3×5.7cm	1000ml	1-part	250 pcs.
Item no. 12861	white	22.9×15.3×5.7cm	420/250ml	2-part	250 pcs.
Item no. 22495	natural	22.9×15.3×5.7cm	420/250ml	2-part	250 pcs.

Lid PLA with anti-fog

Item no. 12049	transparent	Type  for item no. 13049/12858	520 pcs.
Item no. 12012	transparent	Type  for item no. 12859/12860/12861/22494/22495	390 pcs.

Lid sugar cane

Item no. 3462	white	Type  for item no. 13049/12858	500 pcs.
Item no. N398	white	Type  for item no. 12859/12860/12861	250 pcs.
Item no. 12403	natural	Type  for item no. 22494/22495	250 pcs.

Item no. 22494



Item no. 12403

WING LOCK
makes packaging
transport-
friendly

Item no. 3462





Item no. 13049

TRAY GN ¼ AND ½, BIO-LAMINATED

Item no. 21185	white	26.5×16.2×6.5cm	1600ml	240 pcs.
Item no. 20115	white	32.5×26.5×6.5cm	3945ml	240 pcs.

Lid sugar cane

Item no. 22180	white	Type  for item no. 21185	240 pcs.
Item no. 22181	white	Type  for item no. 20115	240 pcs.

Item no. 16327
page 49



Item no. 21185

WING LOCK
makes packaging
transport-
friendly

Item no. 22181



Item no. 20115



Item no. 18360



Item no. 21379

SEALING FILM PEELABLE

Item no. 23245	Sealing film NatureFlex, 15.5 cm × 500 linear meters	unprinted	1 reel
Item no. 23773	Sealing film paper brown, 18.5 cm × 220 linear meters	unprinted	1 reel
Item no. 16327	Sealing film naturese 18.5 cm × 250 linear meters	printed, naturese	1 reel
Item no. 17632	Sealing film naturese 18.5 cm × 250 linear meters	unprinted	1 reel
Item no. 22247	Sealing film NatureFlex 34.0 cm × 500 linear meters	unprinted	1 reel
Item no. 22248	Sealing film NatureFlex 18.5 cm × 500 linear meters	unprinted	1 reel
Item no. 22249	Sealing film NatureFlex 21 cm × 500 linear meters	unprinted	1 reel
Item no. 22252	Sealing film paper white 34.0 cm × 220 linear meters	unprinted	1 reel
Item no. 22253	Sealing film paper white 18.5 cm × 220 linear meters	unprinted	1 reel
Item no. 22254	Sealing film paper brown 17.5 cm × 220 linear meters	unprinted	1 reel
Item no. 22255	Sealing film paper brown 21.0 cm × 220 linear meters	unprinted	1 reel
Item no. 22256	Sealing film naturese 34.0 cm × 250 linear meters	unprinted	1 reel
Item no. 22257	Sealing film naturese 21.0 cm × 250 linear meters	unprinted	1 reel



Item no. 23773

Item no. 23245



Item no. 17632

Item no. 16327



Item no. 22252

Item no. 22256



Item no. 22254

Item no. 22248



Compatible tools can be found online.

A close-up photograph of several vibrant green corn leaves, showing their characteristic parallel veins and wavy edges. The lighting is bright, highlighting the texture and color of the foliage.

P O L Y L A C T I C
A C I D (P L A)



LOOKS LIKE CONVENTIONAL PLASTIC

Even if they look very similar, the naturesses PLA products have nothing at all to do with conventional plastic. Because instead of using a finite resource, i.e. petroleum, they are made from an inexhaustible resource: natural lactic acid. And since this is obtained from starch derived from sugar cane, the disposable tableware is 100 percent natural, 100 percent biodegradable and eco-friendly.



Polylactic Acid (PLA)

LACTIC ACID AS AN ALTERNATIVE TO PETROLEUM



01

Raw material, e.g. maize, manioc and sugar cane



02

Granulated starch



03

Finished product

The use of plastic is under fire. But we are talking about conventional plastic, which is made from petroleum or polyethylene and is not naturally **biodegradable**. With the natural alternative, lactic acid, plastic-like products can be manufactured that not only have all the positive properties of conventional plastics, but also offer valuable advantages such as complete biodegradability and **climate-friendly** production. The 100 percent natural poly lactides, commonly known as polylactic acids or PLA for short, are gained through the fermentation of carbohydrates – such as the starch

derived from fast-growing sugar cane. Soon we will have the capabilities to produce PLA from starch obtained solely from residues of nature.

Our PLA is **transparent, sturdy and shatterproof**. It can also be moulded into almost any shape and even used as a transparent film. Products made of PLA are eminently suitable for cold applications up to 40°C and are **lighter** than conventional materials – with no compromises in terms of function and stability. And in total harmony with nature.

DRINKING CUP

For easy-to-combine
CUP-SYSTEMS,
see next page

Printed SUP compliant

With calibration mark

Item no. 24430	Ø 7.6 cm	2.0 dl/8 oz	2250 pcs.
Item no. 24431	Ø 7.6 cm	2.0 dl/8 oz	1000 pcs.
Item no. 24432	Ø 7.6 cm	2.5 dl/10 oz	1000 pcs.
Item no. 24433	Ø 9.6 cm	3.0 dl/12 oz	1200 pcs.
Item no. 24434	Ø 9.6 cm	3.0 dl/12 oz beer cup, with foam edge	1200 pcs.
Item no. 24435	Ø 9.6 cm	4.0 dl/16 oz	1200 pcs.
Item no. 24436	Ø 9.6 cm	5.0 dl/20 oz	1200 pcs.

In order to **reduce the negative environmental impact**, single-use plastic beverage cups are subject to **marking requirements** in all EU countries. The marking on the cup informs the consumer that the cup is made of plastic or contains plastic and that it should be disposed of properly. It makes no difference whether they are made of traditional plastic or bioplastics like our naturess PLA products.



LID FOR DRINKING CUP

Drinking lid

Item no. 19772	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with hinged tab	1000 pcs.
Item no. 19773	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with drinking opening	1000 pcs.

Flat lid

Item no. 10379	Ø 7.6 cm	2.0 dl/2.5 dl	with straw opening	1000 pcs.
Item no. 2826	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	with straw opening	1200 pcs.
Item no. 16601	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	without straw opening	1200 pcs.

Dome lid with straw hole

Item no. 10063	Ø 7.6 cm	2.0 dl/2.5 dl	not stackable	1000 pcs.
Item no. 2827	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	not stackable	1200 pcs.
Item no. 11645	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable	1200 pcs.

Dome lid without straw hole

Item no. N544	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	not stackable	1200 pcs.
Item no. 11151	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable	1200 pcs.
Item no. 15745	Ø 9.6 cm	3.0 dl/4.0 dl/5.0 dl	stackable, «push & click»	750 pcs.



Combinable as you please: THE CUP SYSTEMS

Open, mix, enjoy. With the three cup systems from naturessse, muesli stays crispy and fresh ingredients crunchy. The innovative features mean the food can be mixed in the cup immediately prior to consumption.



All lids are
STACKABLE

Domed lid «push & click»
Item no. 15745

Insert/portion cup
Item no. 15747

Cup
Item no. 2823

SYSTEM 1: WITH «PUSH & CLICK»

The «push & click» dome lid not only locks the cup, but also the insert cup, which clicks into the lid. This completely locks the entire combination.



Lid «push & click»

Item no. 15745 Ø 9.6 cm suitable for all Ø 9.6 cm cups and for portion cups 15746/15747/N373 750 pcs.

Insert/portion cup

Item no. 15746 Ø 7.6 × 2.5 cm 60 ml 1000 pcs.
Item no. 15747 Ø 7.6 × 3.5 cm 90 ml 1000 pcs.
Item no. N373 Ø 7.6 × 4.5 cm 120 ml 1000 pcs.

Flat lid for insert/portion cup

Item no. 17111 Ø 7.6 cm for item no. 15746/15747/N373 1000 pcs.

The lid
turns the
insert cup into
**A PORTION
CUP**

SYSTEM 2: WITH INSERT CUP

The insert cup is inserted flush into the drinking cup and is held firmly by the edge of the cup. Both cups are securely closed with the lid.



Item no. 19480	Lid suitable for all cups with Ø 9.6 cm	1200 pcs.
Item no. 20817	Ø 9.4×2.2cm 100ml	1000 pcs.
Item no. 19477	Ø 9.6×10.7 cm 430ml	1200 pcs.



SYSTEM 3: WITH SHALLOW INSERT

The drinking cup is fitted with a separator that keeps a separate lidded sauce cup firmly in its place – for crunchy or other ingredients. The dome lid holds the integrated solution together.

Item no. 11151	Lid suitable for all cups with Ø 9.6 cm	1200 pcs.
Item no. 10536	Lid for item no. 10048	2000 pcs.
Item no. 10048	Ø 7.0×2.5cm 60ml	2000 pcs.
Item no. 11318	Ø 9.6cm	1000 pcs.
Item no. 10051	Ø 9.6×7.5cm 250ml	1200 pcs.

SALAD SHAKER

Item no. 2749 Ø 9.6 cm 2.0dl/8oz 1000 pcs.

Item no. N544



Item no. 2749

Item no. 20817



Item no. 10536



Item no. 10050



Item no. 10049

Item no. 10048

INSERT/PORTION CUP

Portion cup

Item no. 10048	Ø 7.0×2.5cm	60 ml	2000 pcs.
Item no. 10049	Ø 7.0×4.0cm	90 ml	2000 pcs.
Item no. 10050	Ø 7.0×4.7cm	120 ml	2000 pcs.
Item no. 15746	Ø 7.6×2.5cm	60 ml	1000 pcs.
Item no. 15747	Ø 7.6×3.5cm	90 ml	1000 pcs.
Item no. N373	Ø 7.6×4.5cm	120 ml	1000 pcs.

Insert cup

Item no. N347	Ø 9.0×3.0cm	for item no. 24433	100 ml	1000 pcs.
Item no. 20817	Ø 9.4×2.2cm	for item no. 19476/19477	100 ml	1000 pcs.

Flat lid

Item no. 10536	for item no. 10048/10049/10050	2000 pcs.
Item no. 17111	for item no. 15746/15747/N373	1000 pcs.

DESSERT CUP

Item no. 19475	Ø 7.6×6.1cm	145 ml	1000 pcs.
Item no. 19476	Ø 9.6×6.3cm	260 ml	1000 pcs.
Item no. 19477	Ø 9.6×10.7cm	430 ml	1000 pcs.
Item no. 19478	Ø 12.1×7.7cm	500 ml	900 pcs.

Insert cup

Item no. 20817	Ø 9.4×2.2cm for item no. 19476/19477	100 ml	1000 pcs.
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Lid PLA

Item no. 19479	for item no. 19475	1000 pcs.
Item no. 19480	for item no. 19476/19477	1000 pcs.
Item no. 19481	for item no. 19478	900 pcs.



Item no. 19479

Item no. 19475

Item no. 19480

Item no. 19477



BOWL FLOWER
Item no. 12559, page 58

KOVA BY NATURESSE
Item no. 18351

KOVA BY NATURESSE

Item no. 18348	5.0×5.0×4.5 cm	60 ml	300 pcs.
Item no. 18349	4.0×4.0×8.2 cm	100 ml	300 pcs.
Item no. 18350	5.9×5.9×7.2 cm	160 ml	400 pcs.
Item no. 18351	7.2×7.2×7.2 cm	220 ml	400 pcs.

Lid PLA

Item no. 20271	for item no. 18351/20371	400 pcs.
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See
page 65 for
MATCHING
CUTLERY

Item no. 20271



Item no. 18351

Item no. 18351



Item no. 18350



Item no. 18349



Item no. 18348



FOOD CONTAINER DELI

Item no. 16404	Ø 12.1×3.5cm	240 ml	1000 pcs.
Item no. 16405	Ø 12.1×5.1cm	350 ml	1000 pcs.
Item no. 16406	Ø 12.1×7.3cm	500 ml	1000 pcs.
Item no. 19498	Ø 12.1×11.0cm	750 ml	600 pcs.

Lid PLA

Item no. 16403	for item no. 16404/16405/16406/19498	1000 pcs.
Item no. 19481	for item no. 16404/16405/16406/19498	900 pcs.



BOWL ROUND

Item no. 2757 Ø 14.5×6.5cm 700 ml 600 pcs.

Lid PLA

Item no. 2758 transparent for item no. 2757 600 pcs.

BOWL FLOWER

Item no. 14517	Ø 17.0×7.1cm	720 ml	300 pcs.
Item no. 13650	Ø 17.0×8.3cm	950 ml	300 pcs.
Item no. 12559	Ø 17.0×11.2cm	1400 ml	600 pcs.

Lid PLA

Item no. 12560 Type  for item no. 14517/13650/12559 600 pcs.





TRIANGEL PACKAGING WITH HINGED LID

Item no. 15065 15.5×11.0×3.8cm 600 pcs.

BOWL SQUARE, INCL. LID

Transparent bowl with transparent lid

Item no. N579	12.6×12.6×5.5cm	240 ml	360 pcs.
Item no. N580	12.6×12.6×7.2cm	360 ml	360 pcs.
Item no. N581	12.6×12.6×8.7cm	480 ml	360 pcs.
Item no. N582	19.2×19.2×6.5cm	720 ml	300 pcs.
Item no. N584	19.2×19.2×7.8cm	960 ml	300 pcs.

Black bowl with transparent lid

Item no. 14359	12.6×12.6×5.5cm	240 ml	360 pcs.
Item no. 14360	12.6×12.6×7.2cm	360 ml	360 pcs.
Item no. 14361	12.6×12.6×8.7cm	480 ml	360 pcs.
Item no. N583	19.2×19.2×6.5cm	720 ml	300 pcs.
Item no. N585	19.2×19.2×7.8cm	960 ml	300 pcs.



Item no. N581



Item no. N583

BOWL SQUARE,
BLACK, PLA
Item no: N583, page 59



BOWL FLOWER, PLA
Item no. 12559, page 58



KOVA BY NATURESSE, PLA
page 57



DRINKING CUP, PLA
Item no. 24434, page 53

A close-up photograph of a plant stem, likely a corn cob, showing a yellowish, translucent resin droplet hanging from the stem. The background is a blurred green field under a blue sky.

CRYSTALLISED
POLYLACTIC ACID
(CPLA)



PERFECT BECOMES EVEN MORE PERFECT

A transformation that could not have been better. Crystallised polylactic acid (CPLA) is produced by crystallising PLA, a material that is already impressive in its own right.

The process makes the biodegradable material additionally heat-resistant and extremely rigid.

Crystallised Polylactic Acid (CPLA)
**CRYSTALLISING
OUT THE STRENGTHS**



01

*Raw material
e.g. sugar cane and manioc*



02

*Granulated starch +
heat and crystallisation*



03

Finished product

Sometimes a perfect product can be turned into an even more perfect product by crystallising out further benefits. This is the case with polylactic acid (PLA), which is the raw material for CPLA (crystallised polylactic acid). The crystallisation process brings out further strengths of the natural raw material: CPLA is perfect for **warm applications** and can withstand temperatures up to 85°C, making it ideal for coffee cups, for example. The material also becomes more **rigid**, which makes it possible, among other things, to produce ex-

tremely robust cutlery. Crystallisation makes the CPLA naturally milky in colour. With the addition of colour, the *naturesse* range of cutlery can also be supplied in beige or black, which underscores the **aesthetics**. CPLA is also pleasantly natural to the touch. Pure PLA is used in the *naturesse* CPLA products – no mixed compounds are used. The raw material base is guaranteed GMO-free and is processed into 100 percent biodegradable, stylish products without the addition of petroleum.

AND INTO THE DISHWASHER

Ever since the EU ban on single-use plastic cutlery came into force in 2021, you have a range of plastic-free cutlery alternatives to choose from: for example wood or paper cutlery, or reusable cutlery. Thanks to its special rigidity, our CPLA cutlery is dishwasher-safe to DIN EN 12875 and is made of rapidly renewable raw materials. The cutlery is biodegradable to DIN EN 13432 and tested for food safety.

Reusable
and
DISH-
WASHER-
safe



CUTLERY REUSABLE

Item no. 23133	white	fork	16.8 cm	1000 pcs.
Item no. 23797	black	fork	16.8 cm	1000 pcs.
Item no. 23134	white	knife	16.8 cm	1000 pcs.
Item no. 23798	black	knife	16.8 cm	1000 pcs.
Item no. 23135	white	spoon	16.8 cm	1000 pcs.
Item no. 23799	black	spoon	16.8 cm	1000 pcs.
Item no. 23136	white	teaspoon	12.8 cm	1000 pcs.
Item no. 23800	black	teaspoon	12.8 cm	1000 pcs.
Item no. 24867	black	snackfork	13.2 cm	1000 pcs.



All items
available in
SHRINK PACKS
OF 50 PCS





CUTLERY REUSABLE INDIVIDUALLY PACKED IN KRAFT BAG



Item no. 23137	white	paddle-spoon	16.8cm	500 pcs.
Item no. 23801	black	paddle-spoon	16.8cm	500 pcs.
Item no. 23138	white	fork	16.8cm	500 pcs.
Item no. 23139	white	knife	16.8cm	500 pcs.
Item no. 23140	white	spoon	16.8cm	500 pcs.
Item no. 23141	white	teaspoon	12.8cm	500 pcs.

CUTLERY SET REUSABLE PACKED IN KRAFT BAG



Item no. 23142	white	knife, fork, napkin	16.8cm	3-part	250 sets
Item no. 23802	black	knife, fork, napkin	16.8cm	3-part	250 sets
Item no. 23143	white	knife, fork, teaspoon, napkin		4-part	250 sets
Item no. 23803	black	knife, fork, spoon, napkin	16.8cm	4-part	250 sets




DOMED LID FOR CARDBOARD CUP

Item no. 15152	white	Ø 6.0cm	1.0dl	500 pcs.
Item no. 15153	white	Ø 7.5cm	1.8dl	500 pcs.
Item no. 2837	white	Ø 8.0cm	2.0dl	1000 pcs.
Item no. 19073	black	Ø 8.0cm	2.0dl	1000 pcs.
Item no. 2590	white	Ø 9.0cm	2.5dl/3.0dl/4.0dl	1000 pcs.
Item no. 19074	black	Ø 9.0cm	2.5dl/3.0dl/4.0dl	1000 pcs.



Item no. 23728
page 74

Item no. 23732
page 74

A person is shown from the chest down, holding a clear plastic food container filled with a salad of green and purple leafy vegetables and a piece of salmon. They are also holding a black reusable fork with a piece of the same salad on it. The background is a blurred outdoor setting with green grass and yellow flowers. The person is wearing a brown jacket and blue jeans. The image is overlaid with semi-transparent circular shapes in shades of grey and yellow.

FORK REUSABLE, CPLA
Item no. 23797, page 65

**FOOD CONTAINER
DELI, PLA**
Item no. 19498, page 58

CELLULOSE /
WOOD



The mark of
responsible forestry



FOR ONCE YOU ARE BARKING UP THE RIGHT TREE

Nature shows us the right path to follow when it comes to avoiding conventional plastics.

It leads us directly into the FSC® forests, where wood and cellulose are harvested for natural packaging. The FSC® certificate guarantees the lasting protection of the forest and the plants and animals that live in it. For tableware that is not only 100 percent natural, but also 100 percent honest.

Cellulose/wood with FSC® certificate
A FOREST OF BENEFITS



01

Raw material wood



02

Cellulose fibres



03

Finished product

Cellulose is a perfect raw material for making natural disposable tableware or packaging. But it all depends on where the cellulose comes from. For the production of the 100 percent biodegradable naturese cardboard range, our manufacturers use cellulose from FSC®-certified forests and from controlled sources. The FSC® label is a clear indication that the product originates from responsible forestry and so ensures the **protection of plants, animals, ecosystems**, soils and landscapes. An additional PLA layer, such as that used in our

paper cups, also makes the products **heat and moisture resistant**. In addition to their natural aesthetics, the wood, cardboard and paper products are also custom-printable and offer great freedom for stylish design. The diverse range is 100 percent biodegradable and climate-friendly.

The mark of
responsible forestry
FSC® C115267



Look for FSC® certified products.

CUTLERY BIRCH*



Item no. 5554	knife	16.5cm	unwrapped	2500 pcs.
Item no. 5553	fork	16.5cm	unwrapped	2500 pcs.
Item no. 5536	spoon	16.5cm	unwrapped	2500 pcs.
Item no. 5524	teaspoon	11.0cm	unwrapped	5000 pcs.
Item no. 11405	spork	14.7cm	unwrapped	2000 pcs.
Item no. 3138	ice cream spoon	9.6cm	unwrapped	10000 pcs.
Item no. 4626	chip sticker in dispenser-box	8.5cm	unwrapped	10000 pcs.
Item no. N763	chip sticker	14.0 cm	unwrapped	10000 pcs.
Item no. 11406	stirrer in dispenser-box	11.4cm	wrapped	10000 pcs.
Item no. 5092	stirrer in dispenser-box	11.4cm	unwrapped	10000 pcs.
Item no. 11408	stirrer in dispenser-box	14.0cm	wrapped	10000 pcs.
Item no. 3218	stirrer in dispenser-box	14.0cm	unwrapped	10000 pcs.
Item no. N180	stirrer	15.5cm	unwrapped	10000 pcs.
Item no. 13786	stirrer in dispenser-box	19.0cm	wrapped	10000 pcs.
Item no. 2469	stirrer	19.0cm	unwrapped	10000 pcs.

Item no. 13786



Item no. 5536

Item no. 5553

Item no. 3138

Item no. 5524

Item no. 5554

Item no. 4626

Item no. 11405

Item no. 2469

CUTLERY SET ECO-LINE BIRCH*



Item no. 20380	knife, fork, spoon, napkin	4-part	250 sets
Item no. 20381	knife, fork, napkin	3-part	250 sets
Item no. 20382	spoon, napkin	2-part	250 sets
Item no. 20383	fork, napkin	2-part	250 sets



Item no. 20380



Item no. 11970

Item no. 11968

Item no. 11969

CUTLERY ECO-LINE BIRCH*

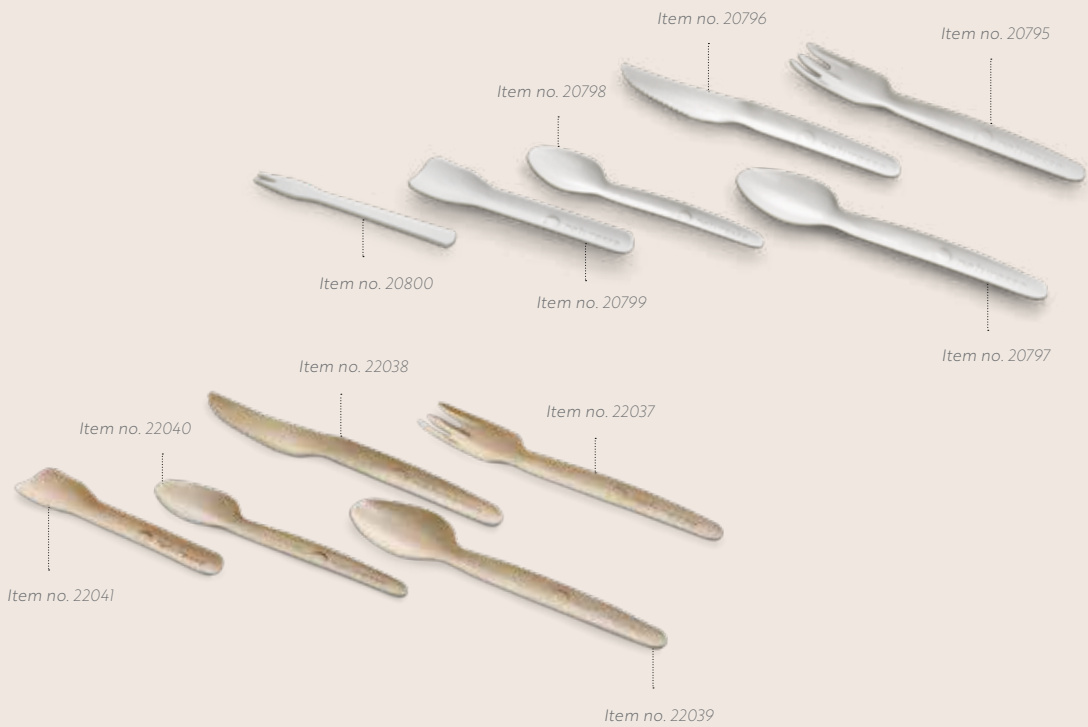


Item no. 11968	knife	16.0cm	2000 pcs.
Item no. 11969	fork	16.0cm	2000 pcs.
Item no. 11970	spoon	16.0cm	2000 pcs.

CUTLERY PAPER WITH NATURESSE EMBOSSING




Item no. 20795	white	fork	16.5cm	2000 pcs.
Item no. 22037	brown	fork	16.5cm	2000 pcs.
Item no. 20796	white	knife	16.5cm	2000 pcs.
Item no. 22038	brown	knife	16.5cm	2000 pcs.
Item no. 20797	white	spoon	16.5cm	2000 pcs.
Item no. 22039	brown	spoon	16.5cm	2000 pcs.
Item no. 20798	white	teaspoon	12.0cm	2000 pcs.
Item no. 22040	brown	teaspoon	12.0cm	2000 pcs.
Item no. 20799	white	ice cream spoon	9.5cm	3000 pcs.
Item no. 22041	brown	ice cream spoon	9.5cm	3000 pcs.
Item no. 20800	white	chip sticker without embossing	8.8cm	6000 pcs.



CUTLERY SET PAPER WITH NATURESSE EMBOSSING PACKED IN KRAFT BAG



Item no. 24820	knife/fork	brown, napkin white	16.5cm	3-part	250 pcs.
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WRAP CUP, KRAFT
Item no. 17075, page 82

ICE CREAM SPOON, BIRCH
Item no. 3138, page 71

ICE CREAM CUP, KRAFT
Item no. 17903, page 84

NAPKIN PRINTED
Item no. 7747, page 79

CARDBOARD CUP KRAFT WITH PLA-COATING



Printed SUP compliant

Item no. 27636	Ø 6.0cm	1.0dl/4oz	1000 pcs.
Item no. 27637	Ø 8.0cm	2.0dl/8oz	1000 pcs.
Item no. 27638	Ø 9.0cm	3.0dl/12oz	1000 pcs.
Item no. 27639	Ø 9.0cm	4.0dl/16oz	1000 pcs.



Item no. 27638



VENDING COFFEE CUP NOT PLASTIC-LAMINATED



Printed, brown

Item no. 26811	Ø 7.0cm	2.0dl/8oz	1000 pcs.
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COFFEE CUP NOT PLASTIC-LAMINATED



Printed, brown

Item no. 23574	Ø 5.6cm	0.7dl/2.5oz	2000 pcs.
Item no. 23534	Ø 6.0cm	1.0dl/4oz	1000 pcs.
Item no. 24626	Ø 7.5cm	1.8dl/7.5oz	1000 pcs.
Item no. 23535	Ø 8.0cm	2.0dl/8oz	1000 pcs.
Item no. 23536	Ø 9.0cm	3.0dl/12oz	1000 pcs.
Item no. 26531	Ø 9.0cm	4.0dl/16oz	1000 pcs.

Printed, design naturessse green

Item no. 23728	Ø 6.0cm	1.0dl/4oz	1000 pcs.
Item no. 23729	Ø 8.0cm	2.0dl/8oz	1000 pcs.
Item no. 23730	Ø 9.0cm	3.0dl/12oz	1000 pcs.

Printed, design palm leaf

Item no. 23731	Ø 6.0cm	1.0dl/4oz	1000 pcs.
Item no. 23732	Ø 8.0cm	2.0dl/8oz	1000 pcs.
Item no. 23733	Ø 9.0cm	3.0dl/12oz	1000 pcs.



Item no. 23535

All the not plastic-laminated cups have the following print:

Dieser Becher ist nicht Plastik-laminiert.
Ce gobelet n'a pas de laminage en plastique.
Questo bicchiere non è plastificato.
This cup is not plastic-laminated.
Este vaso no es de plástico laminado.



Item no. 23728



Item no. 23732

COFFEE CUP DOUBLE WALL NOT PLASTIC-LAMINATED

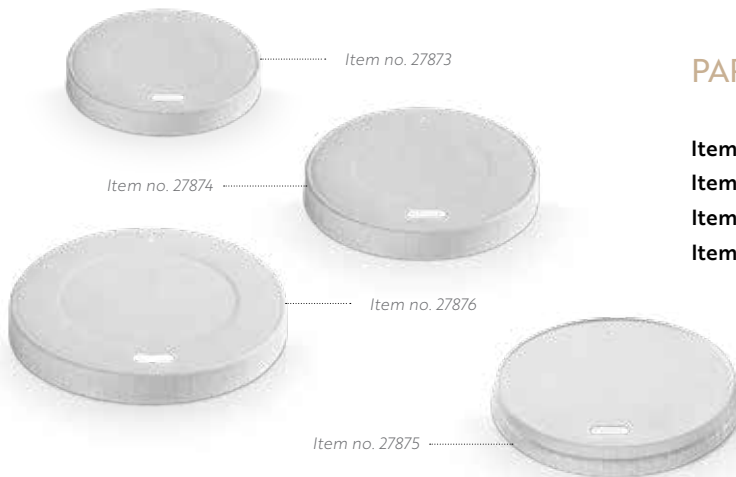
Printed, brown

Item no. 24615	Ø 8.0 cm	2.0 dL / 8 oz	588 pcs.
Item no. 24616	Ø 9.0 cm	3.0 dL / 12 oz	480 pcs.



Item no. 24615

PAPER LID



Item no. 27873	Ø 6.0 cm	white	1000 pcs.
Item no. 27874	Ø 7.5 cm	white	1000 pcs.
Item no. 27875	Ø 8.0 cm	white	1000 pcs.
Item no. 27876	Ø 9.0 cm	white	1000 pcs.

MATCHING CUPS
on pages
29 and 74

DOMED LID

CPLA

Item no. 15152	Ø 6.0 cm	white	500 pcs.
Item no. 15153	Ø 7.5 cm	white	500 pcs.
Item no. 2837	Ø 8.0 cm	white	1000 pcs.
Item no. 19073	Ø 8.0 cm	black	1000 pcs.
Item no. 2590	Ø 9.0 cm	white	1000 pcs.
Item no. 19074	Ø 9.0 cm	black	1000 pcs.

Sugar cane

Item no. 20518	Ø 8.0 cm	white	1000 pcs.
Item no. 20519	Ø 9.0 cm	white	1000 pcs.



Item no. 2523

Item no. 23729
page 74

CARDBOARD SLEEVE

Item no. 2523	sleeve suitable for all cups with Ø 8.0 cm	1000 pcs.
Item no. 1220	sleeve suitable for all cups with Ø 9.0 cm	1000 pcs.



PAPER DRINKING STRAW INDIVIDUALLY WRAPPED



In dispenser-box of 250 pcs.

Item no. 23674 white Ø 0.6×24.0cm articulated 3000 pcs.



PAPER DRINKING STRAW



In dispenser-box of 250 pcs.

Item no. 21053	kraft brown	Ø 0.6×20.0cm	unwrapped	5000 pcs.
Item no. 19119	black	Ø 0.6×20.0cm	unwrapped	5000 pcs.
Item no. 19120	color assorted	Ø 0.6×20.0cm	unwrapped	5000 pcs.
Item no. 19532	black	Ø 0.6×23.0cm	unwrapped	3000 pcs.
Item no. 19533	kraft brown	Ø 0.6×23.0cm	unwrapped	3000 pcs.
Item no. 19536	black	Ø 0.8×15.0cm	unwrapped	3000 pcs.
Item no. 19537	kraft brown	Ø 0.8×15.0cm	unwrapped	3000 pcs.
Item no. 19534	black	Ø 0.8×23.0cm	unwrapped	3000 pcs.
Item no. 19535	kraft brown	Ø 0.8×23.0cm	unwrapped	3000 pcs.



Item no. 19120



Item no. 21053

Item no. 19532

Item no. 19119



Item no. 19536

Item no. 24434
page 53

CARTON PLATE KRAFT WITH GREASE BARRIER



Item no. 22877

Item no. 21544	brown	Ø 18.0 cm	round	1000 pcs.
Item no. 21552	brown	Ø 23.0 cm	round	500 pcs.
Item no. 22874	brown	23.5×23.5 cm	square	500 pcs.
Item no. 22875	brown	11.0×17.0 cm	rectangular	1500 pcs.
Item no. 22876	brown	13.0×20.0 cm	rectangular	1500 pcs.
Item no. 22877	brown	16.0×23.0 cm	rectangular	1000 pcs.



Item no. 22875



Item no. 22874



Item no. 21544



77



CARTON DIP-DISH KRAFT WITH GREASE BARRIER



Item no. 21611 brown 9.0×9.0×3.0 cm 100 ml 2000 pcs.

CARTON TRAY KRAFT WITH GREASE BARRIER



Item no. 20752

Item no. 21513	brown	9.0×16.0×3.0 cm	150 ml	2000 pcs.
Item no. 20751	brown	12.5×20.5×3.5 cm	270 ml	1000 pcs.
Item no. 20752	brown	14.0×22.0×3.7 cm	450 ml	1000 pcs.



TAKE AWAY-BOX KRAFT WITH PLA-COATING

Item no. 19064	13.0×11.2×6.5 cm	660 ml	rectangular	450 pcs.
Item no. 20690	17.0×12.5×7.2 cm	1200 ml	rectangular	300 pcs.
Item no. 19065	21.5×15.5×4.8 cm	1300 ml	rectangular	200 pcs.
Item no. 19066	21.5×15.5×6.5 cm	1800 ml	rectangular	200 pcs.
Item no. 19067	21.5×15.5×9.0 cm	2500 ml	rectangular	160 pcs.
Item no. 23397	21.5×15.5×6.5 cm	800/560 ml	rectangular, 2-part	200 pcs.



Item no. 19064



Item no. 19066



Item no. 23397

Item no. 14164



Item no. 20864



Item no. 16872

BURGER BOX KRAFT CORRUGATED CARDBOARD

Item no. 16872	10.5×10.2×8.0 cm	250 pcs.
Item no. 20864	12.2×12.2×9.0 cm	100 pcs.
Item no. 20701	12.5×12.5×8.0 cm	200 pcs.
Item no. 20702	15.0×15.0×10.0 cm	150 pcs.

FOOD BOX KRAFT CORRUGATED CARDBOARD

Item no. 19416	17.8×16.5×4.5 cm	rectangular	150 pcs.
Item no. 24416	20.5×10.7×7.9 cm	rectangular	200 pcs.



Item no. 24416



Item no. 19416

NAPKIN PRINTED



Printed, design *naturesse*

Item no. 7747	white	33.0×33.0 cm	1/8 fold	2-ply	2500 pcs.
Item no. 19137	natural	32.0×33.0 cm	1/8 fold	1-ply	7200 pcs.

Item no. 7747



Item no. 19137



FRESHPACK WITH WATER-BI-COATING



In dispenser-box

Item no. 14164	35.0×25.5 cm	5 kg	approx. 860 sheets
Item no. 14165	51.0×35.0 cm	5 kg	approx. 430 sheets



Item no. 14164



Item no. 19733

FRESHPACK UNCOATED



Item no. 19733	30.0×38.0 cm	5 kg	approx. 910 sheets
Item no. 19734	38.0×50.0 cm	5 kg	approx. 550 sheets



SOUP CUP, KRAFT
Item no. 15531, page 88

WRAP CUP, KRAFT
Item no. 17075, page 82

ICE CREAM CUP, KRAFT
Item no. 17903, page 84

ICE CREAM SPOON, BIRCH
Item no. 3138, page 71



BOWL SQUARE, KRAFT
Item no. 23360, page 86

SPOON, BIRCH
Item no. 5536, page 71

NAPKIN
Item no. 7747, page 79

CUTLERY, BIRCH
Item no. 5554/5553, page 71

BOWL ROUND, KRAFT
Item no. 17012, page 85

BOAT, PINE-WOOD
Item no. 10060, page 89

SPORK, BIRCH
Item no. 11405, page 71

SANDWICH PACK KRAFT WITH PLA-COATING AND PLA-WINDOW

Item no. 21019 brown 12.5×7.2 cm 500 pcs.



TRIANGLE PACKAGING KRAFT WITH PLA-COATING, HINGED LID AND PLA-WINDOW

Item no. 21145 brown 16.7×12.9×4.5 cm 200 pcs.

TRANSPORT BOX KRAFT WITH PLA-WINDOW

Item no. 22866 brown 36.0×25.0×8.0 cm suitable for platters 21096/NI36 2-part 50 pcs.
Item no. 22867 brown 46.0×32.0×8.0 cm suitable for platters 20725/NI37 2-part 50 pcs.
Item no. 22868 brown 56.0×32.0×8.0 cm suitable for platters 20726/4747 2-part 50 pcs.

Item no. 4747
page 23



Item no. 21096
page 34



Item no. 22866



Item no. 22866

Item no. 22867

Item no. 22868

Item no. 17075



WRAP CUP KRAFT WITH PLA-COATING

Item no. 17075 brown Ø 8.5/6.0×12.0 cm 360 ml 1000 pcs.
Item no. 17076 brown Ø 8.0/6.0×14.0 cm 480 ml 1000 pcs.

TAKE-AWAY BOX KRAFT WITH PLA-COATING



Item no. 15771	brown	8.5×6.5×9.0cm	700ml	400 pcs.
Item no. 15772	brown	11.0×9.0×6.5cm	800ml	260 pcs.
Item no. 15774	brown	16.0×9.0×6.0cm	1000ml	250 pcs.
Item no. 15773	brown	15.2×12.0×6.5cm	1300ml	160 pcs.
Item no. 15775	brown	20.0×14.0×6.5cm	2000ml	200 pcs.



Item no. 15771

Item no. 15773



Item no. 15775



Item no. 10683



Item no. 14846

WRAP PACK KRAFT WITH PLA-COATING AND PLA-WINDOW

Item no. 10683	brown	9.0×5.0×13.9cm/17.0cm	500 pcs.
Item no. 14846	brown	9.0×5.0×9.0cm/12.1cm	500 pcs.

FOOD BOX KRAFT WITH PLA-COATING AND PLA-WINDOW

Item no. 13591	brown	12.5×7.7×7.2cm	500 pcs.
Item no. 22756	brown	11.0×11.0×4.0cm	500 pcs.
Item no. 20682	brown	12.0×12.0×5.0cm	500 pcs.



Item no. 22756



Item no. 13591



Item no. 20682

ICE CREAM CUP ROUND KRAFT WITH PLA-COATING



Printed, design naturese

Item no. 17902	Ø 7.5×4.5cm	120ml	1000 pcs.
Item no. 17903	Ø 8.5×5.2cm	180ml	1000 pcs.
Item no. 17904	Ø 9.6×5.2cm	240ml	1000 pcs.
Item no. 17905	Ø 10.5×6.0cm	340ml	500 pcs.
Item no. 20744	Ø 10.5×7.5cm	440ml	500 pcs.

Lid PLA

Item no. 19248	transparent	stackable, for item no. 17902	1000 pcs.
Item no. 19249	transparent	stackable, for item no. 17903	800 pcs.
Item no. 19250	transparent	stackable, for item no. 17904	750 pcs.
Item no. 19251	transparent	stackable, for item no. 17905/20744	750 pcs.

Lid Kraft/PLA

Item no. 21344	brown	for item no. 17902	500 pcs.
Item no. 21345	brown	for item no. 17903	500 pcs.
Item no. 21346	brown	for item no. 17904	500 pcs.
Item no. 21347	brown	for item no. 17905/20744	500 pcs.

Ice cream spoon

Item no. 20799	white	ice cream spoon, paper	3000 pcs.
Item no. 22041	brown	ice cream spoon, paper	3000 pcs.



Closure system with lid: there's a Kraft or PLA lid for every bowl and ice cream cup.

01 ice cream cup
Kraft, with PLA-coating

02 Lid Kraft or PLA

03 Integrated solution

Only for
KRAFT PLA
BOWLS



Item no. 27574



Item no. 27575

Item no. 27572



SEALING MACHINE WITH DIE-CUT FUNCTION

- Item no. 27572** Die-cut sealing machine for ø 150 mm kraft pla bowls 1 pcs.
Item no. 27573 Die-cut sealing machine for ø 185 mm kraft pla bowls 1 pcs.



[Detailed information about the die-cut sealing machine](#)

Sealing film, for kraft pla bowls, peelable, unprinted

- Item no. 27574** PLA sealing film, anti-fog, for sealing machine 27572 1 pcs.
 19.0 cm × 475 meters
Item no. 27575 PLA sealing film, anti-fog, for sealing machine 27573 1 pcs.
 27.0 cm × 475 meters

BOWL ROUND KRAFT WITH PLA-COATING



Printed, design naturessse

- | | | | | |
|-----------------------|-------|---------------|---------|----------|
| Item no. 20745 | brown | Ø 12.0×4.5 cm | 300 ml | 500 pcs. |
| Item no. 20746 | brown | Ø 12.0×6.0 cm | 445 ml | 500 pcs. |
| Item no. 17011 | brown | Ø 15.0×4.5 cm | 500 ml | 300 pcs. |
| Item no. 17012 | brown | Ø 15.0×6.0 cm | 690 ml | 250 pcs. |
| Item no. 22467 | brown | Ø 15.0×7.8 cm | 950 ml | 300 pcs. |
| Item no. 17013 | brown | Ø 18.5×4.9 cm | 900 ml | 180 pcs. |
| Item no. 17014 | brown | Ø 18.5×6.6 cm | 1200 ml | 160 pcs. |

Lid PLA with anti-fog

- Item no. 20854** transparent Type **01** stackable, for item no. 20745/20746 400 pcs.
Item no. 17590 transparent Type **01** stackable, for item no. 17011/17012/22467 300 pcs.
Item no. 17592 transparent Type **01** stackable, for item no. 17013/17014 300 pcs.



Item no. 20854

Lid Kraft/PLA

- Item no. 21348** brown for item no. 20745/20746 400 pcs.

Lid Kraft not plastic-laminated

- Item no. 21349** brown Type **04** for item no. 17011/17012/22467 250 pcs.
Item no. 21350 brown Type **04** for item no. 17013/17014 150 pcs.



Item no. 22467



Item no. 20746



Item no. 17013



BOWL SQUARE KRAFT WITH PLA-COATING





Printed, design naturese

Item no. 23358	11.5×11.5×4.5cm	345 ml	300 pcs.
Item no. 23359	11.5×11.5×6.0cm	450 ml	300 pcs.
Item no. 23360	17.0×17.0×4.0cm	750 ml	300 pcs.
Item no. 23361	17.0×17.0×5.0cm	1000 ml	300 pcs.
Item no. 23362	17.0×17.0×6.4cm	1300 ml	300 pcs.

Lid PLA with anti-fog

Item no. 23369	transparent	Type  for item no. 23358/23359	300 pcs.
Item no. 23370	transparent	Type  for item no. 23360/23361/23362	300 pcs.

Lid Kraft/PLA

Item no. 23363	brown	Type  for item no. 23358/23359	300 pcs.
Item no. 23364	brown	Type  for item no. 23360/23361/23362	300 pcs.

Item no. 23358



Item no. 23362



Item no. 23360



Item no. 23363



Item no. 23370



Item no. 23369

SAUCE CUP KRAFT WITH PLA COATING



Item no. 24187 Ø 6.2×4.0cm 65ml 1000 pcs.

Lid PLA

Item no. 15303 transparent, for item no. 24187 2000 pcs.

Item no. 15303



Item no. 24187

BOWL RECTANGULAR KRAFT WITH PLA-COATING



Printed, design *naturesse*

Item no. 22134	brown	12.5×10.5×4.0 cm	275 ml	500 pcs.
Item no. 22135	brown	12.5×10.5×5.0 cm	375 ml	500 pcs.
Item no. 22136	brown	12.5×10.5×6.4 cm	500 ml	500 pcs.
Item no. 22140	brown	17.3×12.0×4.0 cm	500 ml	300 pcs.
Item no. 22141	brown	17.3×12.0×5.1 cm	650 ml	300 pcs.
Item no. 22142	brown	17.3×12.0×5.7 cm	750 ml	300 pcs.
Item no. 22143	brown	17.3×12.0×7.5 cm	1000 ml	300 pcs.



Item no. 22134

Lid PLA with anti-fog

Item no. 22138	transparent	Type 01 for item no. 22134/22135/22136	500 pcs.
Item no. 22145	transparent	Type 01 for item no. 22140/22141/22142/22143	300 pcs.



Item no. 22138

Lid Kraft/PLA

Item no. 22869	brown	Type 04 for item no. 22140/22141/22142/22143	300 pcs.
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Item no. 22136



Item no. 22869

Item no. 22143



Item no. 22145

Item no. 22141

VERY SPACE-SAVING

- ✓ Ideal where space is limited
- ✓ For hot and cold applications

- ✓ Lid made of Kraft or PLA
- ✓ Sealable

1 lid format
FOR
4 SIZES

Item no. 22138



Item no. 22869



Item no. 22145



Item no. 22134

Item no. 22135

Item no. 22136



Item no. 22140

Item no. 22141

Item no. 22142

Item no. 22143

SOUP CUP KRAFT WITH PLA-COATING



Printed, design *naturesse*

Item no. 15529	brown	Ø 9.0×6.0cm	230 ml	500 pcs.
Item no. 15530	brown	Ø 9.0×8.0cm	345 ml	500 pcs.
Item no. 15531	brown	Ø 9.8×10.2cm	480 ml	500 pcs.
Item no. 15532	brown	Ø 11.8×11.0cm	780 ml	375 pcs.
Item no. 15533	brown	Ø 11.8×13.3cm	950 ml	375 pcs.

Lid Kraft/PLA

Item no. 15534	brown	Type 04	stackable, for item no. 15529/15530	500 pcs.
Item no. 15535	brown	Type 04	stackable, for item no. 15531	500 pcs.
Item no. 15536	brown	Type 04	stackable, for item no. 15532/15533	375 pcs.



MATCHING
SEALING
MACHINE
on page 85

BOWL ROUND KRAFT WITH PLA-COATING



Printed, white/brown

Item no. 23885	Ø 15.0×6.0cm	690 ml	600 pcs.
Item no. 26604	Ø 18.5×4.9cm	900 ml	252 pcs.
Item no. 23886	Ø 18.5×6.5cm	1200 ml	240 pcs.

Lid PLA with anti-fog

Item no. 17590	transparent	Type 01	for item no. 23885	500 pcs.
Item no. 17592	transparent	Type 01	for item no. 26604/23886	500 pcs.

Lid Kraft not plastic-laminated

Item no. 21349	Type 04	for item no. 23885	250 pcs.
Item no. 21350	Type 04	for item no. 26604/23886	150 pcs.

Item no. 23886



Item no. 23885



Item no. 26604

Item no. 17592



ICE CREAM CUP WITH PLA-COATING

Item no. N006	yellow	Ø 7.2×3.9 cm	90 ml	1932 pcs.
Item no. N007	red	Ø 7.5×5.0 cm	135 ml	1680 pcs.
Item no. N008	green	Ø 8.6×5.0 cm	200 ml	2010 pcs.

BOAT KRAFT WITH PLA-COATING



Item no. 16527	brown	7.5×4.8×2.7 cm	120 ml	1000 pcs.
Item no. 16528	brown	8.5×5.1×3.6 cm	200 ml	1000 pcs.
Item no. 16529	brown	10.0×6.0×4.1 cm	300 ml	1000 pcs.
Item no. 16530	brown	10.7×6.9×4.1 cm	400 ml	1000 pcs.
Item no. 16531	brown	13.7×8.6×5.2 cm	800 ml	500 pcs.
Item no. 16532	brown	16.8×9.6×5.7 cm	1000 ml	500 pcs.



Item no. 16527

Item no. 10059



Item no. 1756 page 96



PINE-WOOD* BOAT

Item no. 10057	8.0×6.0×1.0 cm	30 ml	4000 pcs.
Item no. 10058	11.0×6.5×1.5 cm	50 ml	4000 pcs.
Item no. 10059	17.0×9.0×2.0 cm	150 ml	2000 pcs.
Item no. 17494	22.0×11.5×2.5 cm	320 ml	1000 pcs.
Item no. 10060	24.5×11.0×2.5 cm	450 ml	2000 pcs.

Item no. 17494



Item no. N334 page 96

NEW: DISHES WITHOUT PLASTIC LAMINATION

DRINKING CUPS
NOT PLASTIC-
LAMINATED
on page 74

We have expanded our product range to offer you an additional, natural alternative to traditional single-use products. In addition to our kraft dishes with PLA coating, we have now introduced a selection of non-plastic-laminated dishes. All items are labelled accordingly so that guests can identify them easily at a glance.

ICE CREAM CUPS KRAFT NOT PLASTIC-LAMINATED



Printed, design *naturesse*

Item no. 28182	Ø 7.5×4.5cm	120 ml	1000 pcs.
Item no. 28183	Ø 8.5×5.2cm	180 ml	1000 pcs.
Item no. 28184	Ø 9.6×5.2cm	240 ml	1000 pcs.
Item no. 28185	Ø 10.5×6.0cm	340 ml	500 pcs.
Item no. 28186	Ø 10.5×7.5cm	440 ml	500 pcs.

Print on the
backside of the cup



Lid Kraft not plastic-laminated

Item no. 28187	brown	for item no. 28182	500 pcs.
Item no. 28188	brown	for item no. 28183	500 pcs.
Item no. 28189	brown	for item no. 28184	500 pcs.
Item no. 28190	brown	for item no. 28185/28186	500 pcs.



Item no. 28159



Item no. 28161

SAUCE CUP KRAFT NOT PLASTIC-LAMINATED



Item no. 28159	Ø 6.2×4.0cm	65 ml	1000 pcs.
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Lid Kraft not plastic-laminated

Item no. 28161	brown	for item no. 28159	1000 pcs.
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BOWL ROUND KRAFT NOT PLASTIC-LAMINATED




Item no. 28030	Ø 12.0×4.5cm	300 ml	500 pcs.
Item no. 28170	Ø 12.0×6.0cm	445 ml	500 pcs.
Item no. 27961	Ø 15.0×4.5cm	500 ml	300 pcs.
Item no. 27962	Ø 15.0×6.0cm	690 ml	250 pcs.
Item no. 28158	Ø 15.0×7.8cm	950 ml	300 pcs.
Item no. 27963	Ø 18.5×4.9cm	900 ml	180 pcs.
Item no. 27964	Ø 18.5×6.6cm	1200 ml	160 pcs.

Lid Kraft not plastic-laminated with a cellulose window

Item no. 28031	brown	for item no. 28030/28170	450 pcs.
Item no. 27965	brown	for item no. 27961/27962/28158	250 pcs.
Item no. 27966	brown	for item no. 27963/27964	150 pcs.

Lid Kraft not plastic-laminated

Item no. 21349	Type  for item no. 27961/27962/28158	250 pcs.
Item no. 21350	Type  for item no. 27963/27964	150 pcs.



DISH SQUARE KRAFT NOT PLASTIC-LAMINATED



Item no. 28177	17.0×17.0×4.0 cm	750 ml	300 pcs.
Item no. 28178	17.0×17.0×5.0 cm	1000 ml	300 pcs.

Lid Kraft not plastic-laminated with a cellulose window

Item no. 28181	brown	for item no. 28177/28178	300 pcs.
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B A M B O O



NATURE'S SPEED RECORD

Bamboo is a wonder of nature. And one that grows extremely fast. The record is around 90cm... per day. After harvesting, the stalks re-grow without human intervention. A wonderful basis, in other words, for the production of stylish and functional take-away tableware made of sturdy cardboard – without felling a single tree.



Bamboo

THE GRASSES OF THE FUTURE



01

Raw material
bamboo stalks



02

Extracted
bamboo fibres



03

Finished product

The saying «Trees don't grow into the sky» suggests that all good things come to an end. Bamboo, however, begs to differ. Certain types of bamboo can easily grow **half a metre in a single day** – a height that trees would only reach after many months. Once the bamboo has been cut, these grasses soon grow back again all by themselves. Bamboo needs no pesticides, no chemical fertilisers and **no artificial irrigation** to achieve its tremendous growth. All this is reason enough to make natural take-away tableware

out of it – tree-free. The cellulose of the bamboo fibres can be used to produce very sturdy cardboard that meets all take-away requirements. It has a light, brownish colour by nature. The delicate surface can be perfectly printed and is also a delight to the eye. The type of bamboo used is Moso, i.e. not the staple food of pandas, meaning that their habitat is left intact. The diverse range is 100 percent biodegradable and climate-friendly.

FOOD TRAY WITH PLA-COATING

Item no. 19621	11.5×8.5×4.3 cm	360 ml	1000 pcs.
Item no. 20386	15.9×8.9×4.5 cm	450 ml	1000 pcs.



Item no. 19621

Item no. 20386



Item no. 19620

BURGER BOX WITH PLA-COATING

Item no. 19618	11.0×9.5×7.5 cm	200 pcs.
Item no. 19619	12.0×11.0×8.0 cm	200 pcs.
Item no. 19620	15.5×15.5×8.5 cm	200 pcs.

FOOD BOX WITH PLA-COATING AND HINGED LID, WITH PLA-WINDOW

Item no. 19615	21.0×16.0×4.0 cm	450 ml	2 windows	200 pcs.
Item no. 19614	16.0×12.0×5.0 cm	800 ml	2 windows	200 pcs.
Item no. 19616	20.0×12.0×5.0 cm	950 ml	2 windows	200 pcs.
Item no. 19617	20.0×14.0×6.0 cm	1300 ml	2 windows	200 pcs.

Item no. 19614



Item no. 19604

Item no. 19603

FOOD BOX WITH PLA-COATING

Item no. 19601	11.5×11.5×4.0 cm	450 ml	400 pcs.
Item no. 19605	19.0×13.0×4.0 cm	750 ml	400 pcs.
Item no. 19603	13.5×13.5×5.0 cm	800 ml	400 pcs.
Item no. 19607	15.5×15.5×5.0 cm	950 ml	400 pcs.
Item no. 19609	21.5×13.5×4.0 cm	900 ml	400 pcs.

Lid with PLA-window

Item no. 19602	for item no. 19601	400 pcs.
Item no. 19604	for item no. 19603	400 pcs.
Item no. 19606	for item no. 19605	400 pcs.
Item no. 19608	for item no. 19607	400 pcs.
Item no. 19610	for item no. 19609	400 pcs.

TAKE-AWAY BOX WITH HANDLE AND WITH PLA-COATING

Item no. 19599	11.0×11.0×6.5cm	670 ml	500 pcs.
Item no. 19600	15.0×15.0×6.5cm	1100 ml	300 pcs.



Item no. 19600



Item no. 1756
page 96

Item no. 19612

CHINA TRAY WITH PLA-COATING

Item no. 19611	Ø 7.7×10.0cm	450 ml	500 pcs.
Item no. 19612	Ø 9.5×9.5cm	700 ml	500 pcs.
Item no. 19613	Ø 9.5×11.5cm	900 ml	500 pcs.

STICK BAMBOO NATURAL*

In dispenser-box of 250 pcs.

Item no. 2677	4.0 cm	Saigon III	4000 pcs.
Item no. 10122	6.0 cm	Saigon IV	4000 pcs.
Item no. 11394	9.0 cm	Saigon V	4000 pcs.
Item no. 2760	10.5 cm	Saigon I	4000 pcs.
Item no. 2761	12.0 cm	Saigon II	4000 pcs.
Item no. 11395	15.0 cm	Saigon VI	4000 pcs.
Item no. 11396	18.0 cm	Saigon VII	4000 pcs.
Item no. 2762	9.0 cm	Tokyo I	4000 pcs.
Item no. 2763	12.0 cm	Tokyo II	4000 pcs.
Item no. N181	14.0 cm	Tokyo III	4000 pcs.
Item no. N334	18.0 cm	Tokyo IV	4000 pcs.

Pair, wrapped

Item no. 1756	23.0 cm	Chopsticks	2000 pcs.
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Item no. 2677



Item no. 2762



Item no. 11395



Item no. 1756

STICK BAMBOO BLACK/NATURAL*

In dispenser-box of 250 pcs.

Item no. 10052	8.0 cm	Mumbai I	4000 pcs.
Item no. 10053	12.0 cm	Mumbai II	4000 pcs.
Item no. 10054	8.0 cm	Twisted I	4000 pcs.
Item no. 10055	12.0 cm	Twisted II	4000 pcs.



Item no. 10052



Item no. 10054

SANDWICH BAG WITH PLA-WINDOW



Item no. 15675	28.0×10.0+2×3.0cm	500 pcs.
Item no. 15676	23.0×14.0+2×3.0cm	500 pcs.
Item no. 15677	23.0×21.0+2×3.5cm	500 pcs.
Item no. 15678	33.0×12.0+2×3.0cm	500 pcs.



Item no. 15675

SANDWICH BAG WITH PLA STRIP WINDOW



Item no. 15684	37.0×16.0+2×4.0cm	500 pcs.
Item no. 15685	43.0×21.0+2×4.0cm	500 pcs.
Item no. 15686	33.0×12.0+2×3.0cm	500 pcs.
Item no. 15687	27.0×26.0+2×3.5cm	500 pcs.



Item no. 15684

Item no. 15680



BREAD BAG



Item no. 15679	28.0×10.0+2×2.75cm	500 pcs.
Item no. 15680	22.5×14.0+2×3.0cm	500 pcs.
Item no. 15681	23.0×21.0+2×3.5cm	500 pcs.
Item no. 15682	33.0×12.0+2×3.0cm	500 pcs.
Item no. 15683	37.0×16.0+2×4.0cm	500 pcs.

WRAPPER



Item no. 16070	55.0×3.3cm	self-adhesive	1000 pcs.
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Item no. 16070



Item no. 19603
page 95



PAPERWISE – A GOOD SIGN

PaperWise stands for the process by which high-quality cardboard is made out of cellulose derived from agricultural residual materials. The PaperWise take-away products use agricultural waste products such as stalks and leaves. This means that no wood from trees is needed to make cardboard.

LID, BAMBOO, WITH PLA-WINDOW

Item no. 19608, page 95

**FOOD BOX, BAMBOO,
WITH PLA-COATING**

Item no. 19607, page 95

**FOOD TRAY, BAMBOO,
WITH PLA-COATING**

Item no. 20386, page 95

**FOOD TRAY, BAMBOO,
WITH PLA-COATING**

Item no. 19621, page 95



**SANDWICH BAG, BAMBOO,
WITH PLA-WINDOW**
Item no. 15675, page 97

**BURGER BOX, BAMBOO,
WITH PLA-COATING**
Item no. 19620, page 95



MATER-BI



BAGS OF NATURAL RESOURCES

Nature would surely love to give all those plastic shopping bags the sack. This is why the carrier bags, pouches and films from naturessa use no conventional plastic at all. Instead they are made from natural vegetable oil and vegetable starch (Mater-Bi). The tear-resistant bag range can even be disposed of via the household compost.



Mater-Bi

SHOPPING BAGS WITH A SECONDARY USE



01

Raw material vegetable
oil and starch



02

Granulated starch



03

Finished product

A lot of conventional plastic is still used for shopping. The semi-transparent shopping bags that have been the norm in retail up to now are made from petroleum and normally end up in the waste. Both aspects – bags made with a problematic resource and waste generation – are unnecessary thanks to the ideas of nature and the innovations of naturesses. The naturesses bags, pouches and films are made of a material called Mater-Bi, which is nothing other than a starch blend on the basis

of vegetable oil and vegetable starch. And the result is also strong: the solutions produced from Mater-Bi are **tear-resistant**, very robust and also breathable. As natural products, they return to nature again after use. All naturesses bags are certified to DIN EN 13432 and may be **disposed of in the household compost** without a second thought. This way, a shopping bag can have a second lease of life as a garden waste bag.

Item no. 5024



GREEN WASTE BAG

Item no. 5024	24.0+2×9.5×50.0cm	10lt	0.017 mm	10 bags per roll
Item no. 5025	50.0×69.0cm	30lt	0.030 mm	10 bags per roll
Item no. 5026	60.0×84.0cm	60lt	0.035 mm	10 bags per roll

Item no. 17633



KNOT BAG

Printed, design Nature Bag

Item no. 17633	22.0+2×6.0×43.0cm	0.014 mm	150 bags per roll
Item no. 12965	22.0+2×6.0×49.0cm	0.014 mm	120 bags per roll
Item no. 3545	23.0+2×9.5×49.0cm	0.023 mm	100 bags per roll
Item no. 22999	27.5+2×8.0×50.0cm	0.023 mm	100 bags per roll

DUAL USE:
as a shopping
and compost
bag



Item no. 5027

GREEN WASTE BAG (INLINER)

Item no. 5027	46.0×44.0×130.0cm	120lt/140lt	0.020 mm	8 bags per roll
Item no. 5028	57.0×58.0×135.0cm	240lt	0.020 mm	8 bags per roll
Item no. 5064	83.0×45.0×140.0cm	360lt	0.025 mm	5 bags per roll
Item no. 5049	115.0×75.0×150.0cm	800lt	0.030 mm	5 bags per roll

NATURE AS A GUEST AT YOUR EVENT

Nature is playing an increasingly important role in the area of events too. For instance, visitors are increasingly expecting a considerate approach to the use of resources, and sustainable catering technology is taken for granted. After all, an event is supposed to be an occasion for positive emotions – and cues from nature are conducive to this.

Pacovis AG – which owns the naturese brand – is pleased to actively support you in the organisation and execution of major events: from our wide range of event products, you choose the right ones for you and benefit not only from an initial delivery of stock, but also from precise supply and stock management. If requested, our staff can support you around the clock at events and guarantee that everything runs smoothly with stylish products from nature.





Your
**STRONG
PARTNER**

DISPOSAL – A GOOD QUESTION

One issue that keeps coming up is how to dispose of nature's items properly. After all, the raw materials used are all 100 percent biodegradable. So where should they go when they've served their purpose? Unfortunately, every country, every region and even almost every municipality has different requirements and different regulations, so there is not just one simple answer. But one thing is the same everywhere: regardless of whether the products are fermented, composted, biodegraded or incinerated, the nature's items are always more ecologically sound than conventionally produced single-use tableware made from fossil raw materials. The method of disposal plays a lesser role in the sustainability debate.

Our technical experts are happy to advise you. We look forward to hearing from you!

Switzerland

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T +41 56 485 93 99
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Germany

Pacovis Deutschland GmbH
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Austria

Pacovis Österreich
GmbH & Co KG
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Czech Republic

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T +420 735 75 75 55
pacovis.cz

Other countries

See page 110

YOUR DESIGN AS AN EXQUISITE TOUCH

Your decision as a company to choose sustainability already meets with widespread approval. You can build on this and associate your brand directly with the natural packaging – by having everything imprinted to your custom design. Draw attention to yourself and give your customers your own design or messages as a delicious side dish.

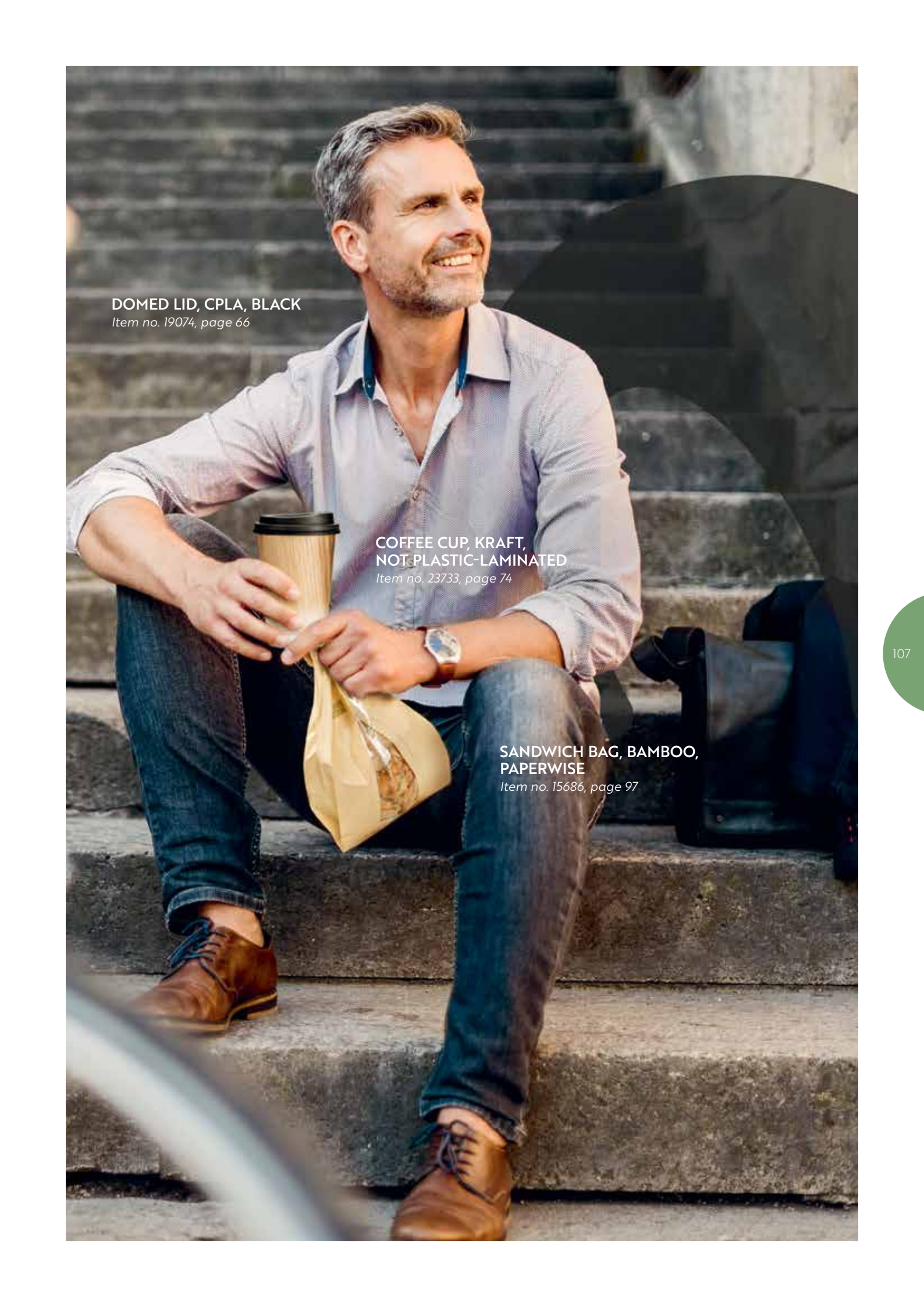
Whether meal trays, napkins, products for hot and cold drinks or many other forms of single-use packaging made from natural raw materials – we have the expertise to give comprehensive advice on how to best imprint and personalise your items. Because naturally it's a stylish solution you're looking for. But it's also a matter of food safety, industry standards, laws and shelf life. Pacovis has a team of experts who support the customer from the consultation

stage through to the production process and expertly bridge the gap between developers and packaging manufacturers.



The imprintable items are **marked with a symbol** in this catalogue.



A man with short grey hair and a beard is sitting on stone steps. He is wearing a light blue button-down shirt, dark blue jeans, and brown leather shoes. He is holding a brown paper coffee cup with a black lid in his right hand and a brown paper sandwich bag in his left hand. He is looking off to the side with a slight smile. The background shows more stone steps and a dark jacket lying on the ground.

DOMED LID, CPLA, BLACK
Item no. 19074, page 66

**COFFEE CUP, KRAFT,
NOT PLASTIC-LAMINATED**
Item no. 23733, page 74

**SANDWICH BAG, BAMBOO,
PAPERWISE**
Item no. 15686, page 97

OUR RESPONSIBILITY – YOUR SAFETY

We, the owners and all the staff of Pacovis, embrace our responsibility towards people, towards the environment and towards you. This is evident in our efforts to ensure fair working conditions, the care we take with respect to the environment and our great commitment to food safety.

All our suppliers guarantee **socio-ethical** and **ecological** procurement practices in compliance with the ILO conventions. Preference is given to suppliers who are additionally certified compliant with ethical standards such as Sedex, SA 8000 or BSCI. Throughout the entire manufacturing process, we adhere rigorously to all laws, provisions, rules of conduct and industrial standards – labour law, fiscal legislation, European and international law and the core UN conventions.

We take the utmost care in protecting food quality and **food safety** aspects. We comply with and exceed requirements in the areas of food-grade approvals, foodstuffs law and food packaging, and are certified to recognised industrial standards. We fulfil the safety and hygiene requirements in accordance with the GFSI standards HACCP, IFS, BRC, FSSC 22000 and offer you labels such as Sedex, FSC®, ISO 14001, VLOG, Organic Farming Ordinance and several more.

Particularly noticeable is the social and ecological commitment in the products of the *naturesse* brand. Socio-ethical guidelines and ecological procurement are of paramount importance here. In addition to compliance with all specifications and the above certifications, the entire *naturesse* product range is certified to DIN EN 13432, which guarantees residue-free compostability. Plus, since 2001, we fully offset all relevant greenhouse gases, like CO₂ emissions, through our cooperation with ClimatePartner so that you can serve your food and beverages in 100% climate-neutral *naturesse* products.

FAIR
AND SAFE,
guaranteed



CERTIFICATIONS AND LABELS IN BRIEF

OK COMPOST HOME TÜV AUSTRIA

The OK compost HOME logo guarantees that a product is fully biodegradable in garden compost and has no negative impact on the environment.

DIN EN 13432

DIN EN 13432 stands for «industrial compostability» and means that a material degrades to water, carbon dioxide and biomass in industrial composting operations under defined conditions (time, temperature, oxygen, humidity) and in the presence of microorganisms or fungi.

DIN EN 12875

The standardised symbol for both the DIN EN 12875 and DIN EN 12875-2 standards indicates that household goods are dishwasher-safe in the broadest sense.

SA 8000

SA 8000 is an international standard that seeks to improve working conditions, and serves as a minimum requirement for social and labour standards. SA 8000 is based on conventions of the International Labour Organization (ILO) and the United Nations (UN).

SEDEX AND SMETA

Supplier Ethical Data Exchange is a membership organisation for companies that have committed themselves to continuously improving ethical standards in their supply chain. The audit covers areas such as working conditions, occupational health and safety, environmental management and hygiene.

ISO 14001

The international environmental management standard ISO 14001 sets out internationally agreed requirements for an environmental management system, and is part of a family of standards. This includes numerous other standards in various areas of environmental management, such as life cycle assessments, environmental indicators and environmental performance evaluation.

FSC®

FSC® stands for «Forest Stewardship FSC®», an international certification system for more sustainable forestry. FSC®-certified forests and plantations, which among other things are subject to strict ecological and social principles are managed in order to protect conservation.

FOOD SAFETY

Food safety includes the aspect of hygiene. It stands for all measures and concepts that are intended to ensure that food is suitable for consumption by the end consumer without any adverse effects or damage to health.

CLIMATE NEUTRALITY

Reducing the pollutant emissions generated by our nature products is our number one goal when it comes to climate protection. We are able to offset the remaining emissions by working together with ClimatePartner on recognised climate-protection projects – from the cultivation of the raw materials to production all the way to delivery. You can find out more on page 7 of our catalogue.

DISTRIBUTION PARTNERS – NATURALNESS TRANSCENDS BORDERS

Advice and product availability in 14 countries.

Sustainability is very much in demand. Thus it is that we are delighted to offer you our natural products of the naturese brand in nearly every European country. Regional distribution partners are always ready to help you with expert advice, and can supply you directly from the local warehouses. That way you benefit from short de-

livery times and competent regional support. The distribution network is organised from our headquarters in Switzerland and our three subsidiaries in Germany, Austria and the Czech Republic. In addition, we have established exclusive partnerships for you in some countries in order to offer you expert local support.

DISTRIBUTION PARTNERS

Belgium

Biopack
T +32 59 50 90 59
biopack.be

Finland

MT Company Oy
T +358 50 326 8791
mtcoy.fi

Holland

Natureko biodisposables
T +31 182 638 275
natureko.nl

Norway

Greenway-Norge
T +47 922 81 479
greenway-norge.no

Spain

Massegur
T +34 972 46 92 00
massegur.com

Denmark

Greenway-Denmark
T +45 98 46 15 55
greenway-denmark.dk

France

CROKUS S.A.S.
T +33 474 43 56 43
crokus-france.eu

Ireland

Reach Group
T +353 23 885 8107
reachretailservices.ie

Poland

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T +48 22 872 17 62
bionaczynia.pl

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T +30 231 500 5998
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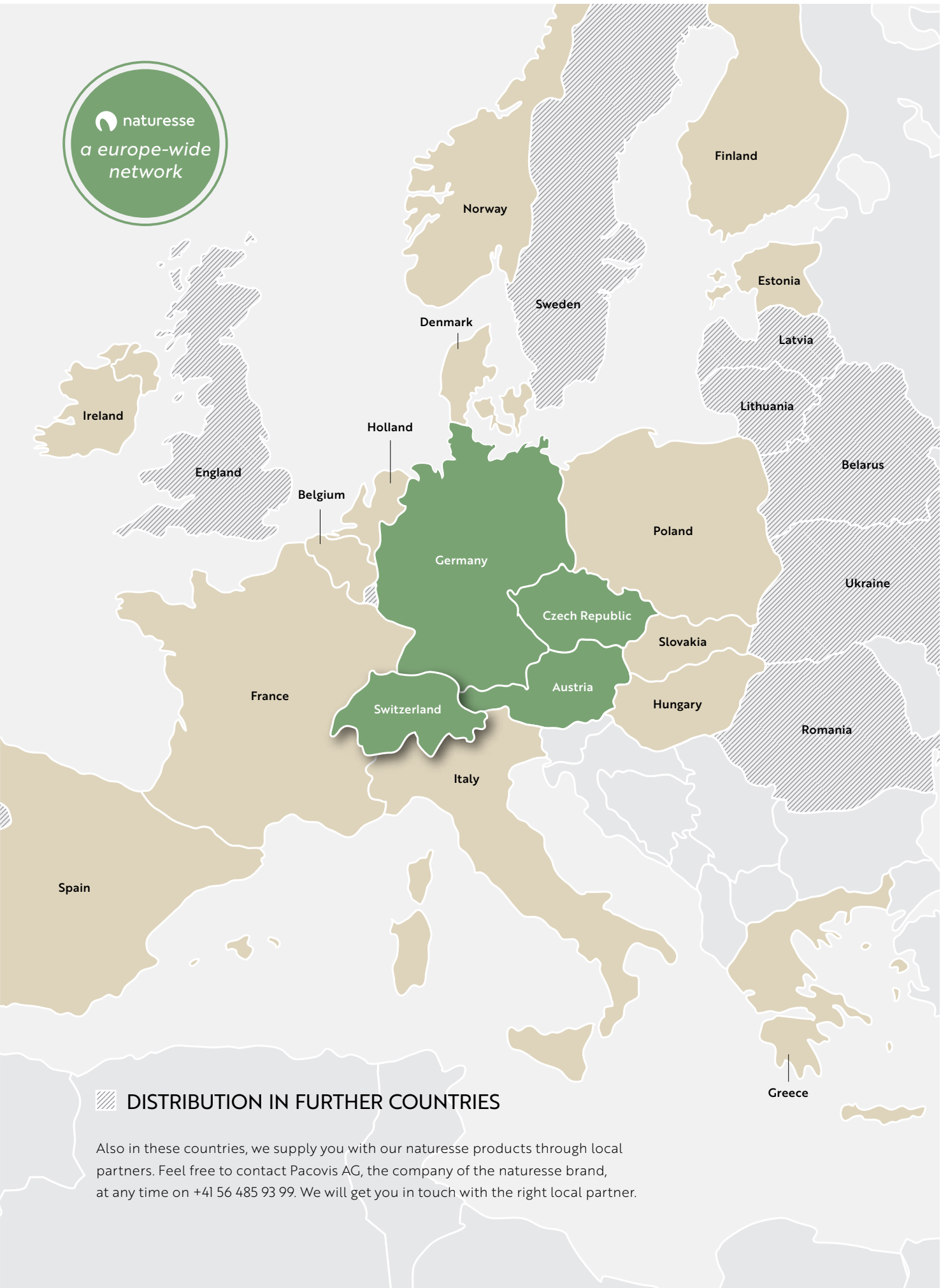
Pacovis Deutschland GmbH
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Czech Republic

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 DISTRIBUTION IN FURTHER COUNTRIES

Also in these countries, we supply you with our naturesse products through local partners. Feel free to contact Pacovis AG, the company of the naturesse brand, at any time on +41 56 485 93 99. We will get you in touch with the right local partner.



CHOPSTICKS, BAMBOO

Item no. 1756, page 96

**BOAT, KRAFT,
WITH PLA-COATING**

Item no. 16530, page 89



Happy to Serve.



A PROMISE THAT MAKES EVERYONE HAPPY

«Happy to serve» is the core of all we do, a credo we have always lived by since our founding in 1935 and are now communicating to you conceptually and visually through our entire presentation: we search out the best solutions for you, look ahead conscientiously on your behalf and make every effort until you are completely thrilled. **All in line with our motto: «Happy to Serve».**

Serving is part of your job. And ours too. **Making the guest happy** is the top priority. This has been our guiding principle for almost 90 years, and everything else flows out of that. We are a traditional Swiss company with 500 or so staff and the very special passion to serve up the very best for you, always with a smile.

Our group of companies has grown many times over since its founding – and now has branches in Switzerland, Germany, Austria, the Czech Republic, Russia, Romania and Turkey as well as sales partners throughout Europe. We tackle challenges with joy and passion and make your daily work easier so you

can focus on your core business. Pacovis supports you with products and knowledge from the following areas:

- Food solutions
- Food packaging, catering
- Consumables
- Hygiene, cleaning and occupational safety

Our success over the past decades is based on a clear recipe: it takes an alert mind. Because it's only by listening attentively that we can present the right solutions – on a silver platter, as it were. You could say our **exceptional customer proximity** is our open secret for every perfect idea. But it also requires persistence and consistency. Because the best answer to your needs has to be well-researched and optimally developed. In combination with an unprecedented commitment, this results in complete satisfaction. Your satisfaction. And ours too.

PRODUCT OVERVIEW

On the following pages you will find an overview of the broad naturessse range, showing all the various products and forms presented in the catalogue. Please note that the photos of the various items are not to scale.



PALM LEAF

P. 19 Item no. 5035		P. 20 Item no. N745		P. 22 Item no. N732	
P. 19 Item no. 5036		P. 20 Item no. N744		P. 22 Item no. 15022	
P. 19 Item no. 14645		P. 21 Item no. 19471		P. 22 Item no. 5029	
P. 19 Item no. 12172		P. 21 Item no. 19014		P. 22 Item no. 18852	
P. 19 Item no. 15190		P. 21 Item no. 5034		P. 22 Item no. 10758	
P. 19 Item no. 10759		P. 21 Item no. 20814		P. 22 Item no. 3583	
P. 19 Item no. 19441		P. 21 Item no. 15340		P. 22 Item no. 3584	
P. 19 Item no. N140		P. 21 Item no. 5031		P. 22 Item no. 12173	
P. 19 Item no. N731		P. 21 Item no. 5033		P. 23 Item no. N729	
P. 20 Item no. 10066		P. 21 Item no. 5037		P. 23 Item no. 19472	
P. 20 Item no. 5284		P. 21 Item no. 5039		P. 23 Item no. N135	
P. 20 Item no. 15341		P. 21 Item no. 5041		P. 23 Item no. N136	
P. 20 Item no. 15598		P. 21 Item no. N141		P. 23 Item no. N137	
P. 20 Item no. 5030		P. 22 Item no. 5038		P. 23 Item no. 4747	
P. 20 Item no. 5040		P. 22 Item no. 18852		P. 23 Item no. 5045	
P. 20 Item no. 3392		P. 22 Item no. 18853			
P. 20 Item no. 3391		P. 22 Item no. 18854			
P. 20 Item no. 3394		P. 22 Item no. 18855			

The naturalness of the palm leaf products can be seen in every single product. Due to the varying vein patterns and colours of the palm leaves, each item is one-of-a-kind with its own unique style.

SUGAR CANE

P. 29
Item no. 20518



P. 29
Item no. 20519



P. 29
Item no. 10157



P. 29
Item no. 10136



P. 29
Item no. 13564



P. 29
Item no. N461



P. 30
Item no. N202



P. 30
Item no. N323



P. 30
Item no. N462



P. 30
Item no. 3435



P. 30
Item no. 5018



P. 30
Item no. 5254



P. 30
Item no. N154



P. 30
Item no. 15548



P. 30
Item no. N394



P. 30
Item no. 12701



P. 30
Item no. 15549



P. 30
Item no. 15550



P. 30
Item no. 14970



P. 30
Item no. 15441



P. 30
Item no. 14971



P. 31
Item no. 14171



P. 31
Item no. 14172



P. 31
Item no. 3438



P. 31
Item no. 5015



P. 31
Item no. N151



P. 31
Item no. 5016



P. 31
Item no. N152



P. 31
Item no. 5017



P. 31
Item no. N157



P. 31
Item no. 10761



P. 31
Item no. 16366



P. 31
Item no. 10485



P. 34
Item no. 21096



P. 34
Item no. 20725



P. 34
Item no. 20726



P. 34
Item no. 5203



P. 34
Item no. N153



P. 34
Item no. 5104



P. 34
Item no. 12502



P. 34
Item no. 3501



P. 34
Item no. 3506



P. 34
Item no. 3502



P. 34
Item no. 5140



P. 34
Item no. 3505



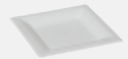
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P. 35
Item no. N128



P. 35
Item no. N129



P. 35
Item no. N130



P. 35
Item no. N132



P. 35
Item no. N133



P. 35
Item no. 21261



P. 35
Item no. 21263



P. 35
Item no. 21264



P. 35
Item no. 21265



P. 35
Item no. 21266



P. 35
Item no. 21267





P. 36
Item no. N463



P. 36
Item no. N464



P. 36
Item no. N465



P. 36
Item no. N468



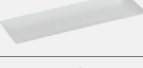
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Item no. 13099



P. 36
Item no. N466



P. 36
Item no. N467



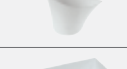
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P. 36
Item no. 20371



P. 36
Item no. 10762



P. 36
Item no. 10056



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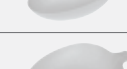
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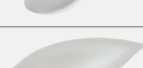
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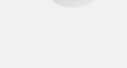
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Item no. 10763



P. 37
Item no. 15546



P. 37
Item no. 10135



P. 37
Item no. 15547



P. 37
Item no. 3479



P. 37
Item no. 3448



P. 37
Item no. 3463



P. 37
Item no. 3467



P. 37
Item no. 3468



P. 38
Item no. 20898



P. 38
Item no. 20899



P. 38
Item no. 23727



P. 38
Item no. 3470



P. 38
Item no. 3474



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Item no. 20283



P. 38
Item no. 5019



P. 39
Item no. 3452



P. 39
Item no. 3453



P. 39
Item no. 3456



P. 39
Item no. 12400



P. 39
Item no. 3457



P. 39
Item no. 17022



P. 39
Item no. N395



P. 39
Item no. 12402



P. 39
Item no. N396



P. 39
Item no. 17023



P. 39
Item no. N397



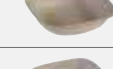
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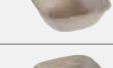
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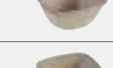
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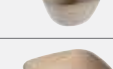
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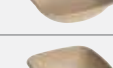
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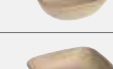
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Item no. 14966



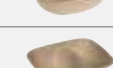
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Item no. 14968



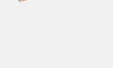
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Item no. 16147



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Item no. 16070





SUGAR CANE

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Item no. 15551



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Item no. 15552



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Item no. 24762



P. 44
Item no. 24763



P. 44
Item no. 24764



P. 44
Item no. 24765



P. 44
Item no. 23679



P. 44
Item no. 20982



P. 44
Item no. 20983



P. 44
Item no. 20984



P. 45
Item no. 18004



P. 45
Item no. 18005



P. 45
Item no. 18006



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Item no. 18007



P. 45
Item no. 18008



P. 46
Item no. 18009



P. 46
Item no. 18010



P. 46
Item no. 12857



P. 46
Item no. 23675



P. 46
Item no. 23676



P. 46
Item no. 23677



P. 47
Item no. 12895



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Item no. 22783



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Item no. 12896



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Item no. 22784



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Item no. 12897



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Item no. 22785



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Item no. 13049



P. 48
Item no. 12858



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Item no. 12859



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Item no. 12860



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Item no. 22494



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Item no. 12861



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Item no. 22495



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Item no. 21185



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Item no. 20115



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Item no. 18360



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Item no. 21379



P. 49
Item no. 23245



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Item no. 23773



P. 49
Item no. 16327



P. 49
Item no. 17632



P. 49
Item no. 22247



P. 49
Item no. 22248



P. 49
Item no. 22249



P. 49
Item no. 22252



P. 49
Item no. 22253



P. 49
Item no. 22254



P. 49
Item no. 22255



P. 49
Item no. 22256



P. 49
Item no. 22257





PLA

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P. 53 Item no. 24435			P. 55 Item no. 10536		P. 58 Item no. 16404	
P. 53 Item no. 24436			P. 55 Item no. 10048		P. 58 Item no. 16405	
P. 53 Item no. 19772			P. 55 Item no. 11318		P. 58 Item no. 16406	
P. 53 Item no. 19773			P. 55 Item no. 10051		P. 58 Item no. 19498	
P. 53 Item no. 10379			P. 56 Item no. 2749	 	P. 58 Item no. 16403	
P. 53 Item no. 2826			P. 56 Item no. 10049		P. 58 Item no. 19481	
P. 53 Item no. 16601			P. 56 Item no. 10050		P. 58 Item no. 2757	
P. 53 Item no. 10063			P. 56 Item no. N347		P. 58 Item no. 2758	
P. 53 Item no. 2827			P. 56 Item no. 19475	 	P. 58 Item no. 14517	
P. 53 Item no. 11645			P. 56 Item no. 19476	 	P. 58 Item no. 13650	
P. 53 Item no. N544			P. 55 Item no. 19477	 	P. 58 Item no. 12559	
P. 53 Item no. 11151			P. 56 Item no. 19478	 	P. 58 Item no. 12560	
P. 53 Item no. 15745			P. 56 Item no. 19479		P. 59 Item no. 15065	
P. 54 Item no. 15746			P. 56 Item no. 19481		P. 59 Item no. N579	



PLA

P. 59
Item no. N580



P. 59
Item no. N581



P. 59
Item no. N582



P. 59
Item no. N584



P. 59
Item no. 14359



P. 59
Item no. 14360



P. 59
Item no. 14361



P. 59
Item no. N583



P. 59
Item no. N585



CPLA

P. 65
Item no. 23133



P. 65
Item no. 23797



P. 65
Item no. 23134



P. 65
Item no. 23798



P. 65
Item no. 23135



P. 65
Item no. 23799



P. 65
Item no. 23136



P. 65
Item no. 23800



P. 65
Item no. 24867



P. 66
Item no. 23137



P. 66
Item no. 23801



P. 66
Item no. 23138



P. 66
Item no. 23139



P. 66
Item no. 23140



P. 66
Item no. 23141



P. 66
Item no. 23142



P. 66
Item no. 23802



P. 66
Item no. 23143



P. 66
Item no. 23803



P. 66
Item no. 15152



P. 66
Item no. 15153



P. 66
Item no. 2837



P. 66
Item no. 19073



P. 66
Item no. 2590













P. 66
Item no. 19074





























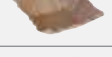









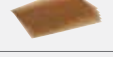








































CELLULOSE / WOOD

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P. 71 Item no. 5553		P. 71 Item no. 11969		P. 74 Item no. 23574		
P. 71 Item no. 5536		P. 71 Item no. 11970		P. 74 Item no. 23534		
P. 71 Item no. 5524		P. 72 Item no. 20795		P. 74 Item no. 24626		
P. 71 Item no. 11405		P. 72 Item no. 22037		P. 74 Item no. 23535		
P. 71 Item no. 3138		P. 72 Item no. 20796		P. 74 Item no. 23536		
P. 71 Item no. 4626		P. 72 Item no. 22038		P. 74 Item no. 26531		
P. 71 Item no. N763		P. 72 Item no. 20797		P. 74 Item no. 23728		
P. 71 Item no. 11406		P. 72 Item no. 22039		P. 74 Item no. 23729		
P. 71 Item no. 5092		P. 72 Item no. 20798		P. 74 Item no. 23730		
P. 71 Item no. 11408		P. 72 Item no. 22040		P. 74 Item no. 23731		
P. 71 Item no. 3218		P. 72 Item no. 20799		P. 74 Item no. 23732		
P. 71 Item no. N180		P. 72 Item no. 22041		P. 74 Item no. 23733		
P. 71 Item no. 13786		P. 72 Item no. 20800		P. 75 Item no. 24615		
P. 71 Item no. 2469		P. 72 Item no. 24820		P. 75 Item no. 24616		
P. 71 Item no. 20380		P. 74 Item no. 27636			P. 75 Item no. 27873	
P. 71 Item no. 20381		P. 74 Item no. 27637			P. 75 Item no. 27874	
P. 71 Item no. 20382		P. 74 Item no. 27638			P. 75 Item no. 27875	
P. 71 Item no. 20383		P. 74 Item no. 27639			P. 75 Item no. 27876	

CELLULOSE / WOOD

P. 75 Item no. 15152		P. 76 Item no. 19535		P. 78 Item no. 20701		
P. 75 Item no. 15153		P. 77 Item no. 21544		P. 78 Item no. 20702		
P. 75 Item no. 2837		P. 77 Item no. 21552		P. 78 Item no. 19416		
P. 75 Item no. 19073		P. 77 Item no. 22874		P. 78 Item no. 24416		
P. 75 Item no. 2590		P. 77 Item no. 22875		P. 79 Item no. 7747		
P. 75 Item no. 19074		P. 77 Item no. 22876		P. 79 Item no. 19137		
P. 75 Item no. 20518		P. 77 Item no. 22877		P. 79 Item no. 14164		
P. 75 Item no. 20519		P. 77 Item no. 21611		P. 79 Item no. 14165		
P. 75 Item no. 2523		P. 77 Item no. 21513		P. 79 Item no. 19733		
P. 75 Item no. 1220		P. 77 Item no. 20751		P. 79 Item no. 19734		
P. 76 Item no. 23674		P. 77 Item no. 20752		P. 82 Item no. 21019		
P. 76 Item no. 21053		P. 78 Item no. 19064		P. 82 Item no. 21145		
P. 76 Item no. 19119		P. 78 Item no. 20690		P. 82 Item no. 22866		
P. 76 Item no. 19120		P. 78 Item no. 19065		P. 82 Item no. 22867		
P. 76 Item no. 19532		P. 78 Item no. 19066		P. 82 Item no. 22868		
P. 76 Item no. 19533		P. 78 Item no. 19067		P. 82 Item no. 17075		
P. 76 Item no. 19536		P. 78 Item no. 23397		P. 82 Item no. 17076		
P. 76 Item no. 19537		P. 78 Item no. 16872		P. 83 Item no. 15771		
P. 76 Item no. 19534		P. 78 Item no. 20864		P. 83 Item no. 15772		



P. 83
Item no. 15774  

P. 83
Item no. 15773  

P. 83
Item no. 15775  




P. 83
Item no. 10683  

P. 83
Item no. 14846  

P. 83
Item no. 13591  

P. 83
Item no. 22756  

P. 83
Item no. 20682  


P. 84
Item no. 17902   


P. 84
Item no. 17903   

P. 84
Item no. 17904   

P. 84
Item no. 17905   

P. 84
Item no. 20744   

P. 84
Item no. 27572 

P. 84
Item no. 27573 

P. 85
Item no. 20745   

P. 85
Item no. 20746   

P. 85
Item no. 17011   

P. 85
Item no. 17012   

P. 85
Item no. 22467   

P. 85
Item no. 17013   

P. 85
Item no. 17014   

P. 86
Item no. 23358   

P. 86
Item no. 23359   

P. 86
Item no. 23360   

P. 86
Item no. 23361   

P. 86
Item no. 23362   

P. 86
Item no. 24187  

P. 87
Item no. 22134   

P. 87
Item no. 22135   

P. 87
Item no. 22136   

P. 87
Item no. 22140   

P. 87
Item no. 22141   

P. 87
Item no. 22142   

P. 87
Item no. 22143   

P. 88
Item no. 15529   

P. 88
Item no. 15530   



P. 88
Item no. 15531   

P. 88
Item no. 15532   

P. 88
Item no. 15533   

P. 88
Item no. 23885   


P. 88
Item no. 26604   

P. 88
Item no. 23886   

P. 89
Item no. N006   

P. 89
Item no. N007   

P. 89
Item no. N008   

P. 89
Item no. 16527  


P. 89
Item no. 16528  


P. 89
Item no. 16529  


P. 89
Item no. 16530  


P. 89
Item no. 16531  


P. 89
Item no. 16532  

P. 89
Item no. 10057 

P. 89
Item no. 10058 































P. 89
Item no. 10059 

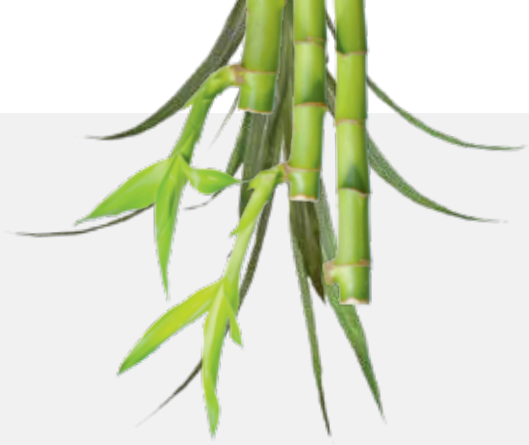
P. 89
Item no. 17494 

P. 89
Item no. 10060 




CELLULOSE / WOOD



P. 90 Item no. 28182		
P. 90 Item no. 28183		
P. 90 Item no. 28184		
P. 90 Item no. 28185		
P. 90 Item no. 28186		
P. 90 Item no. 28159		
P. 91 Item no. 28030		
P. 91 Item no. 28170		
P. 91 Item no. 27961		
P. 91 Item no. 27962		
P. 91 Item no. 28158		
P. 91 Item no. 27963		
P. 91 Item no. 27964		
P. 91 Item no. 28177		
P. 91 Item no. 28178		



BAMBOO


P. 95
Item no. 19621  

P. 95
Item no. 20386  


P. 95
Item no. 19618  

P. 95
Item no. 19619  

P. 95
Item no. 19620  

P. 95
Item no. 19615  

P. 95
Item no. 19614  

P. 95
Item no. 19616  

P. 95
Item no. 19617  

P. 95
Item no. 19601  

P. 95
Item no. 19605  

P. 95
Item no. 19603  

P. 95
Item no. 19607  

P. 95
Item no. 19609  



P. 96
Item no. 19599  



P. 96
Item no. 19600  



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Item no. 19611  



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Item no. 19612  



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
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

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P. 96
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

P. 96
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P. 96
Item no. 2761  


P. 96
Item no. 11395  



P. 96
Item no. 11396  



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

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

P. 96
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
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Item no. N334  

P. 96
Item no. 1756  

P. 96
Item no. 10052  



P. 96
Item no. 10053  



P. 96
Item no. 10054  



P. 96
Item no. 10055  


P. 97
Item no. 15675  

P. 99
Item no. 15676  

P. 99
Item no. 15677  

P. 97
Item no. 15678  

P. 97
Item no. 15684  

P. 97
Item no. 15685  

P. 97
Item no. 15686  

P. 97
Item no. 15687  

P. 97
Item no. 15679  

P. 97
Item no. 15680  

P. 97
Item no. 15681  



P. 97
Item no. 15682  


P. 97
Item no. 15683  


P. 97
Item no. 16070  



MATER-BI

P. 103
Item no. 5024  

P. 103
Item no. 5025  



P. 103
Item no. 5026  

P. 103
Item no. 17633  



P. 103
Item no. 12965  


P. 103
Item no. 3545  

P. 103
Item no. 22999  

P. 103
Item no. 5027  

P. 103
Item no. 5028  

P. 103
Item no. 5064  

P. 103
Item no. 5049  

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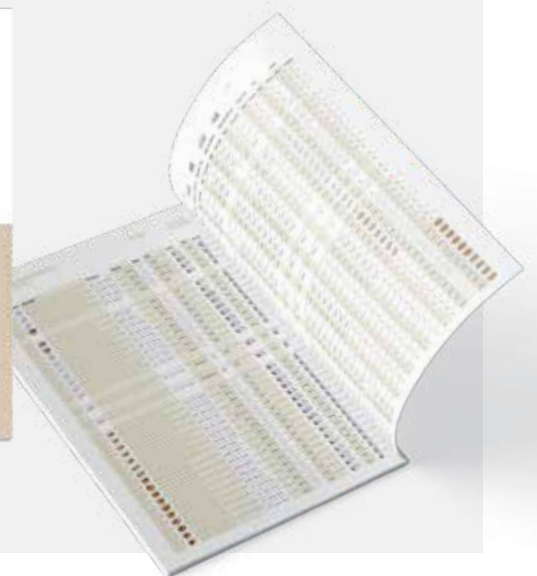


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